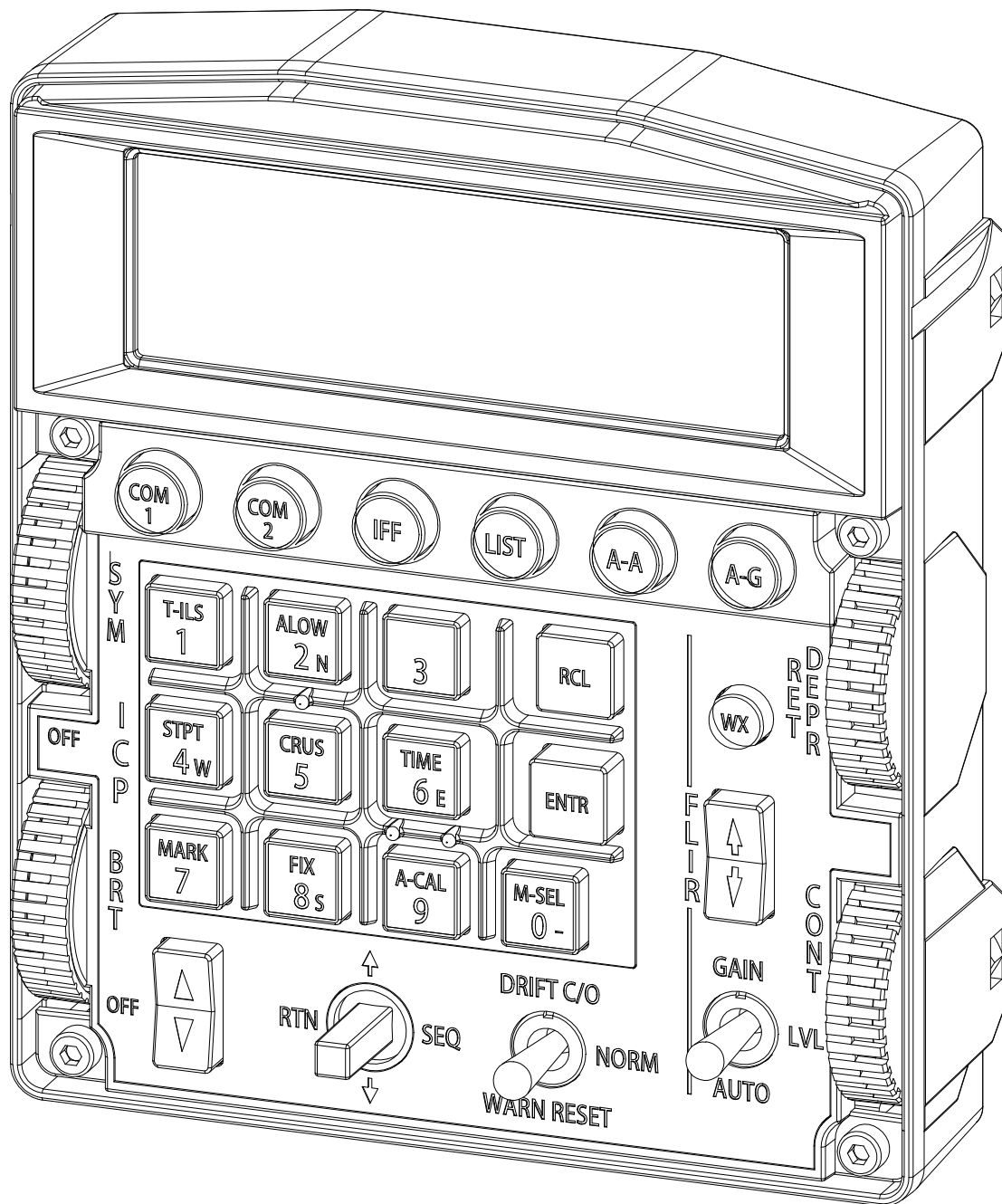


ICP

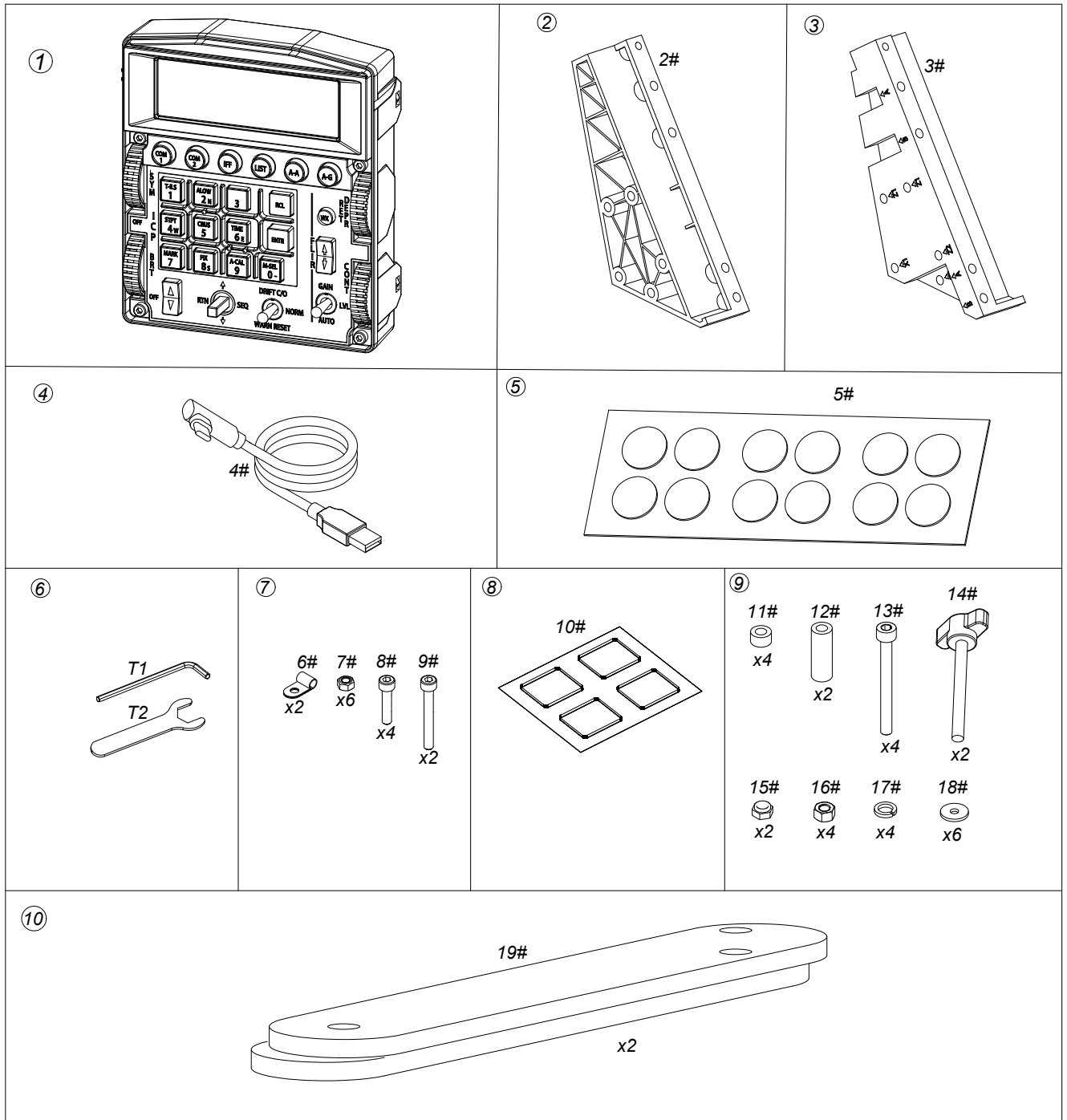
User Manual V1.0 2023.11



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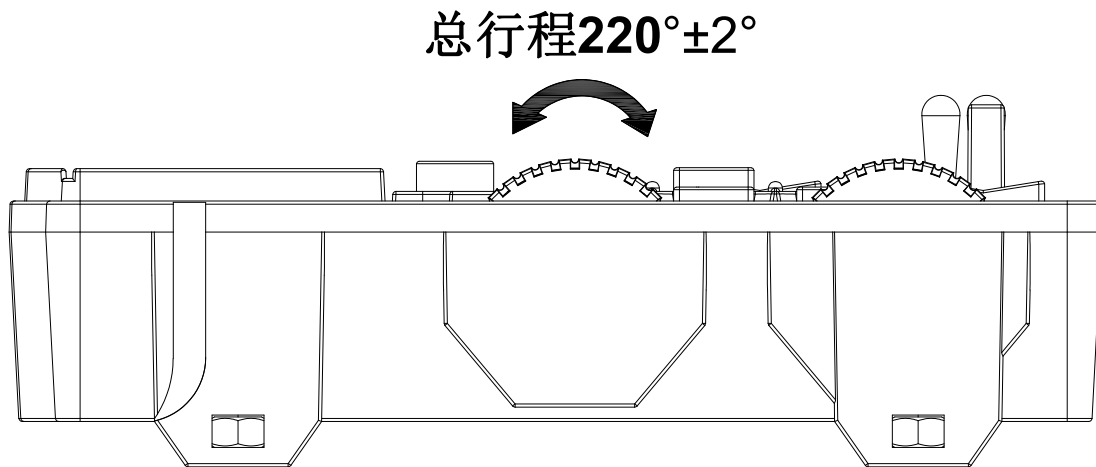
Contents in the box



① ICP (1#)		1
② Mounting Bracket - Left (2#)		1
③ Mounting Bracket - Right (3#)		1
④ Data Cable (4#)		1
⑤ Nanometer Double Sided Adhesive Dots (5#)		1
⑥ Tools Kit (T1、T2)		1
⑦ Accessories Kit 1 (6#~9#)	1	
6#: R-Type Line Clamp UC-0.5 Black		
7#: Standard Nut M5		
8#: Hexagon Socket Head Screw M5*20		
9#: Hexagon Socket Head Screw M5*40		
⑧ Silicone Pad (10#)	1	
⑨ Accessories Kit 2 (11#~18#)	1	
11#: Nylon Spacer Outer Diameter 9mm*Inner Diameter M5*Height 5mm		
12#: Nylon Spacer Outer Diameter 9mm*Inner Diameter M5*Height 25mm		
13#: Hexagon Socket Head Screw M5*50		
14#: Thumb Screw M5*50		
15#: Locking Nut M5		
16#: Standard Nut M5		
17#: Spring Washer M5		
18#: Flat Washer M5*10*1		
⑩ Mounting Bracket Connection Plate (19#)	1	

1 Parameters

1.1 Performance Parameters

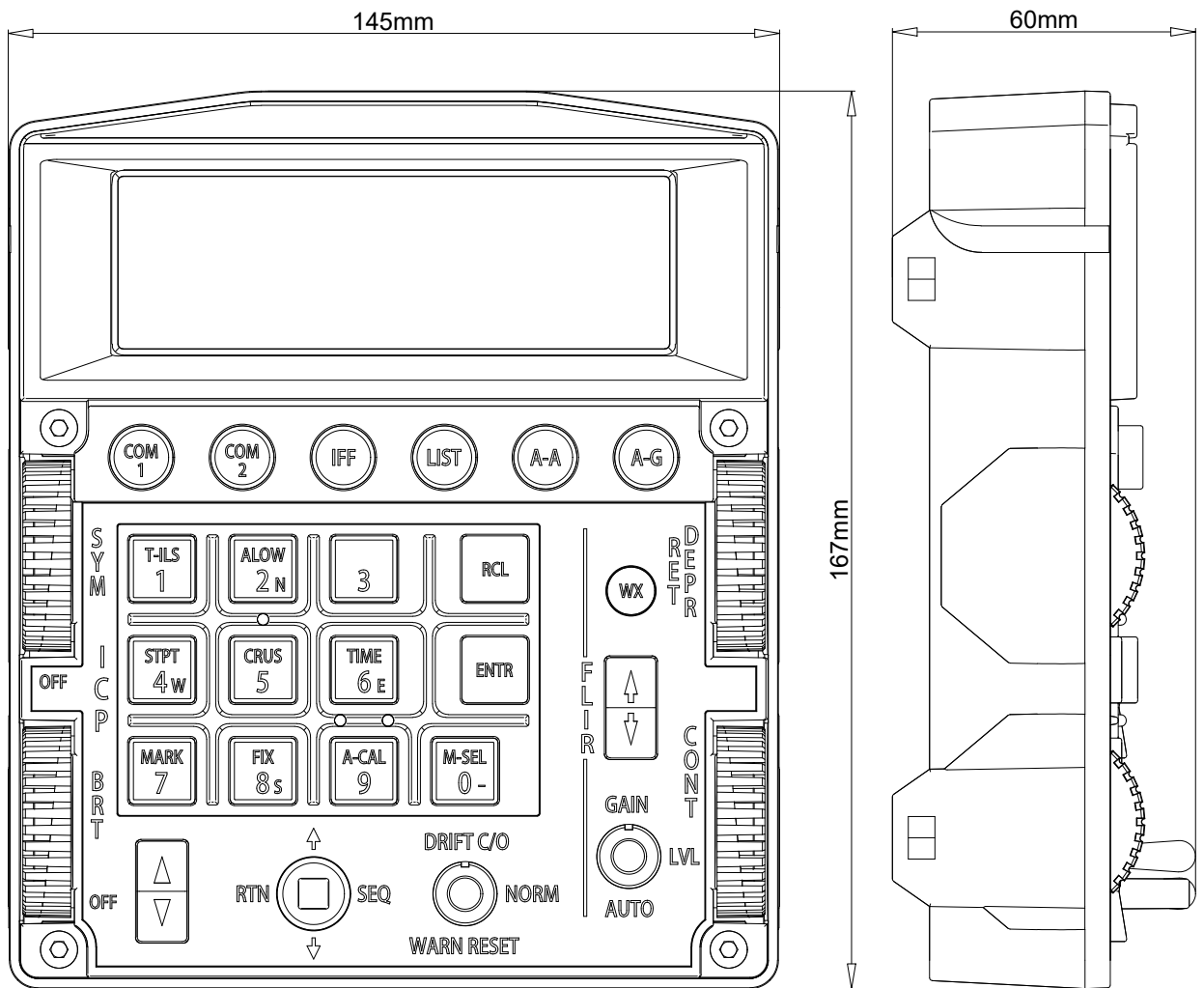


- ① 4 axes, individual travel range of $220^{\circ} \pm 2^{\circ}$, resolution 0-4095
- ② 4 thumbwheels, rotational torque: 10-250gf.cm

1.2 Applicable Models

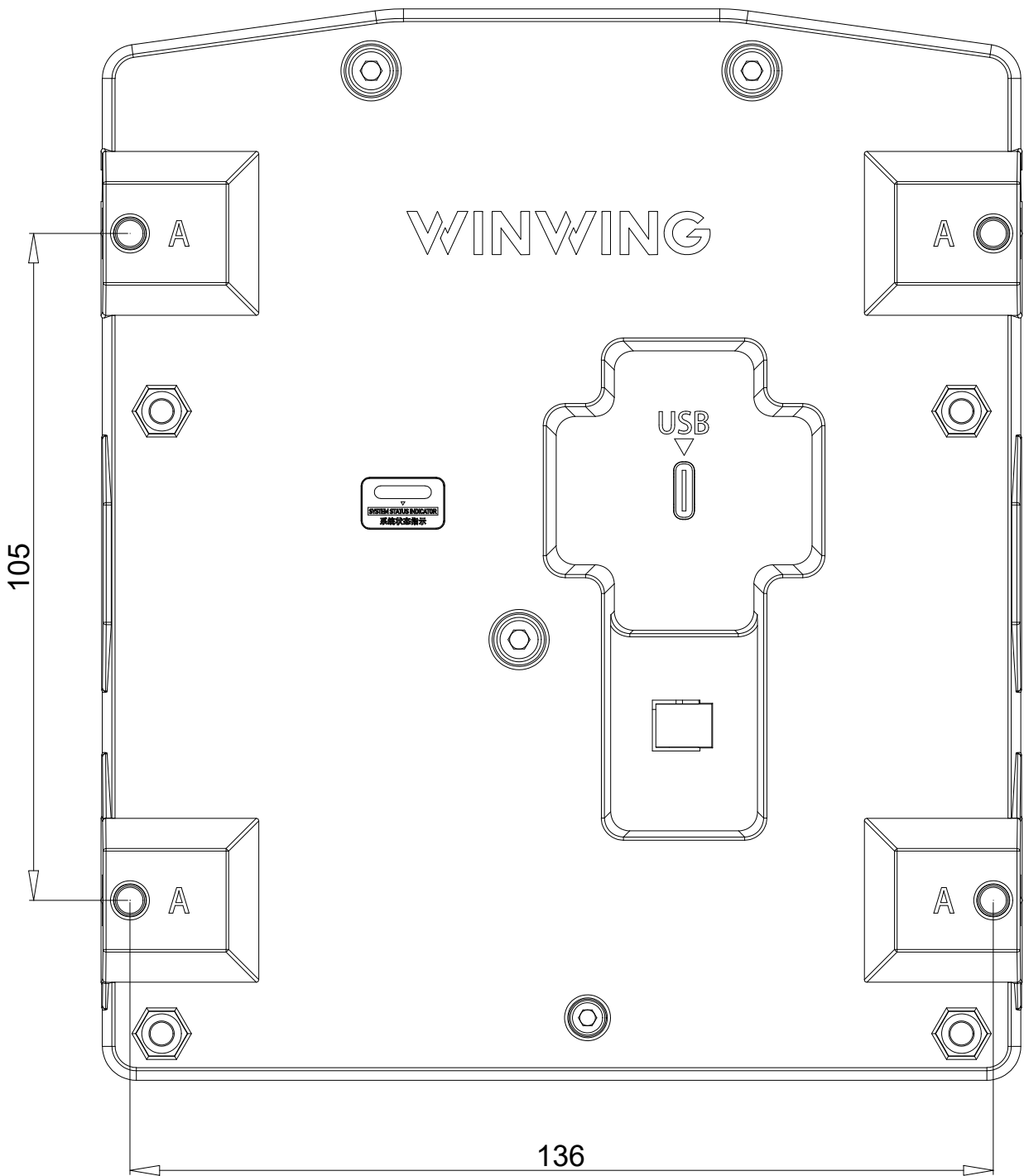
- ① Can be used independently
- ② Can be cascaded with various control panels through MP1 (sold separately)

1.3 Dimensions

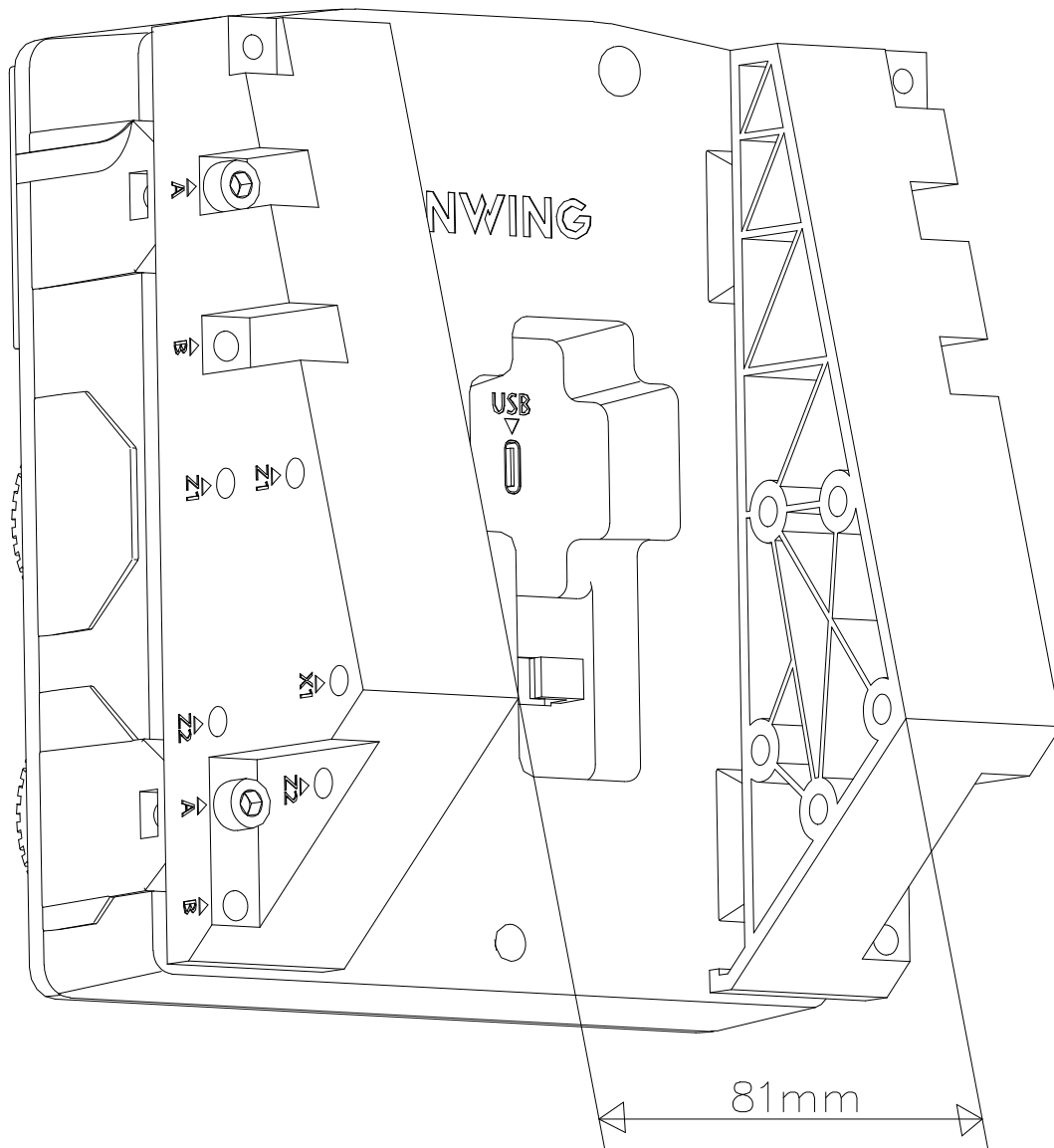


Product dimensions: 167mm*145mm*60mm; Weight: 0.5kg=1.10lb

1.4 Installation Dimensions



*Unit is in millimeters (mm).

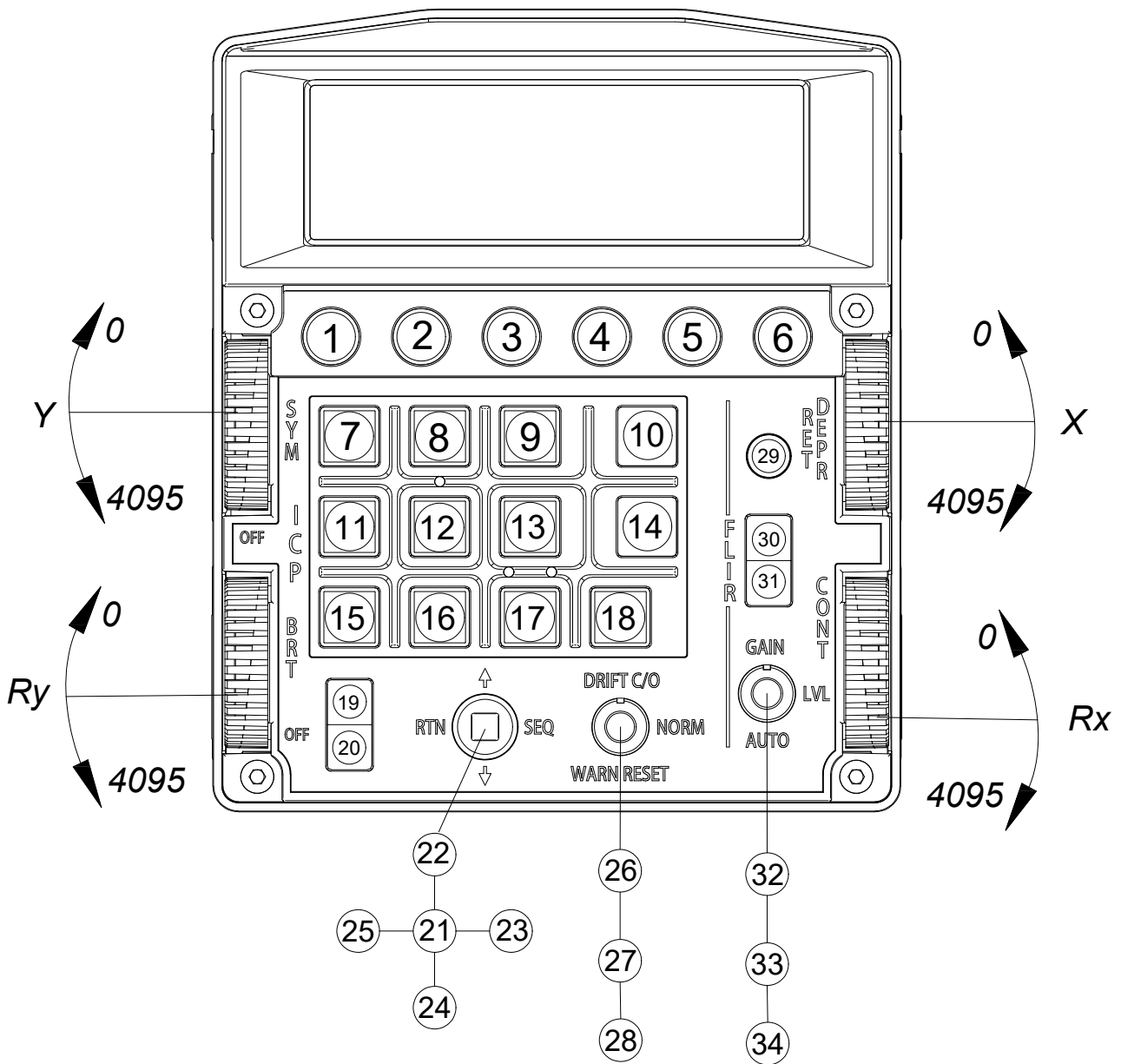


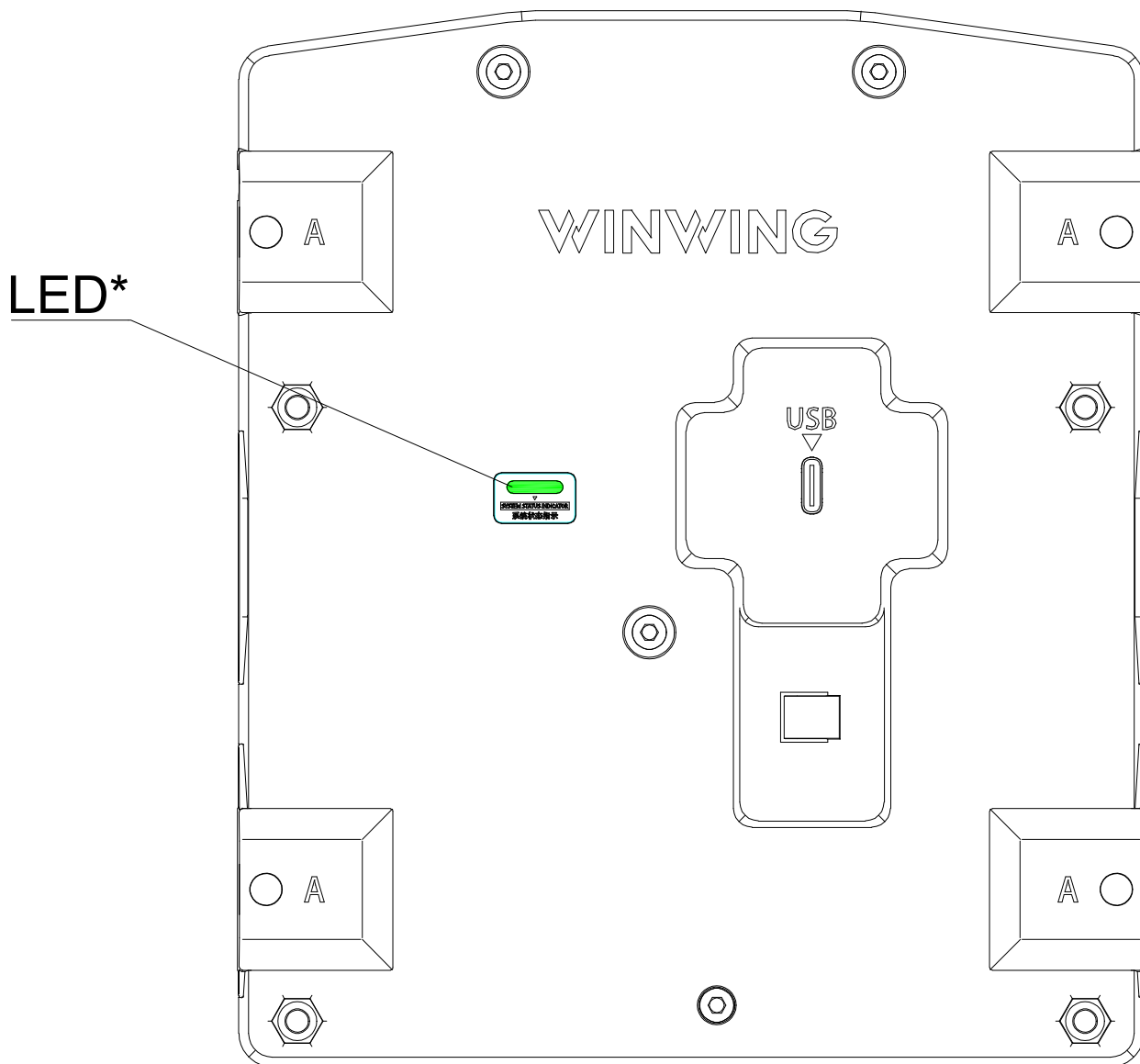
2 Function

2.1 Mechanical/Special Functions

(None)

2.2 Buttons





*LED Status Display:

Steady slow flashing in green (1s interval) – BOOT mode.

Slow flashing in green (1s interval) for 5 times, then steady ON – Operational mode.

Slow flashing in green (1s interval) for 5 times, then OFF – Power supply only mode.

2.3 Adjustment Methods

(None)

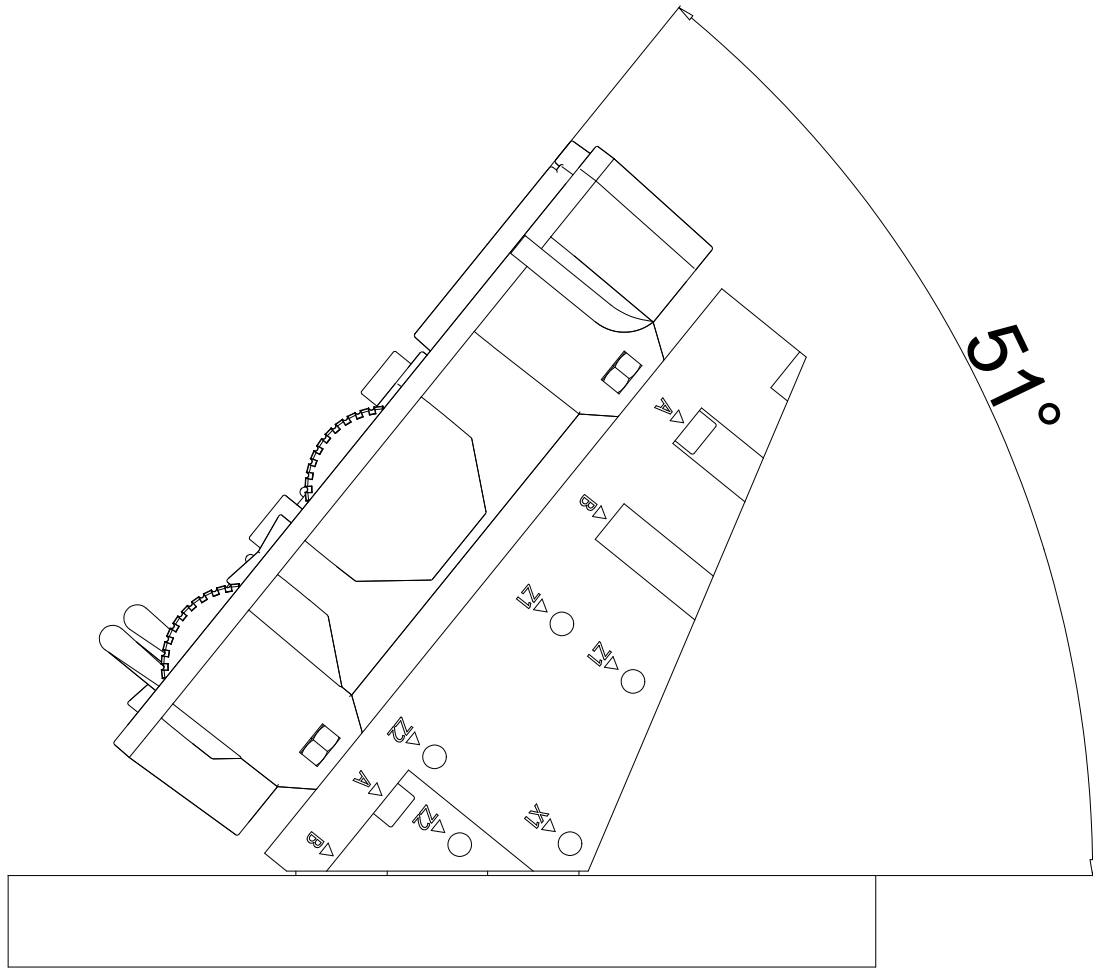
3 Assembly of Components

(None)

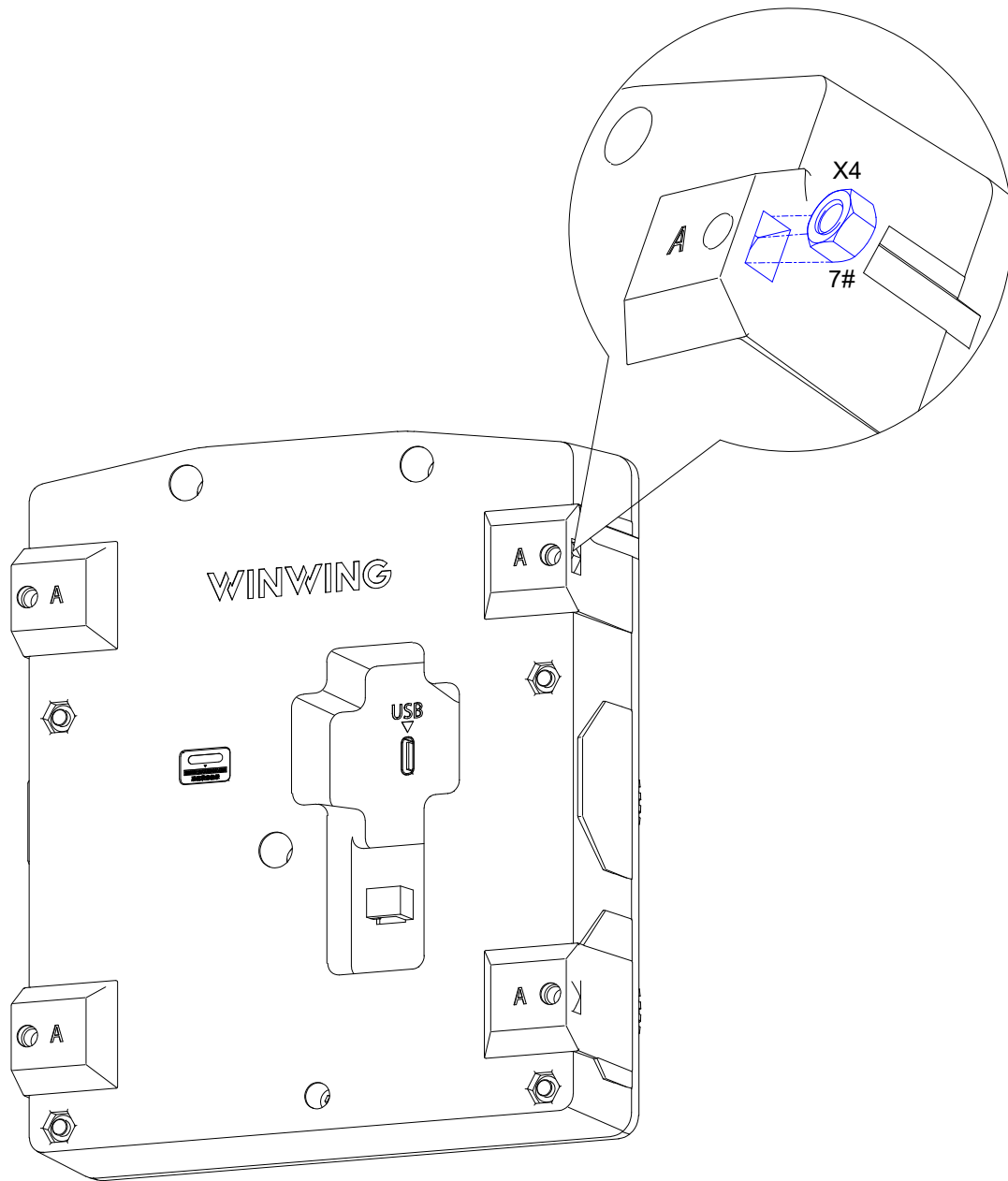
4 Installation Methods

4.1 Bracket Mounting

1. Bracket Mounting Methods①: Installing at an angle of 51 degrees from the desktop

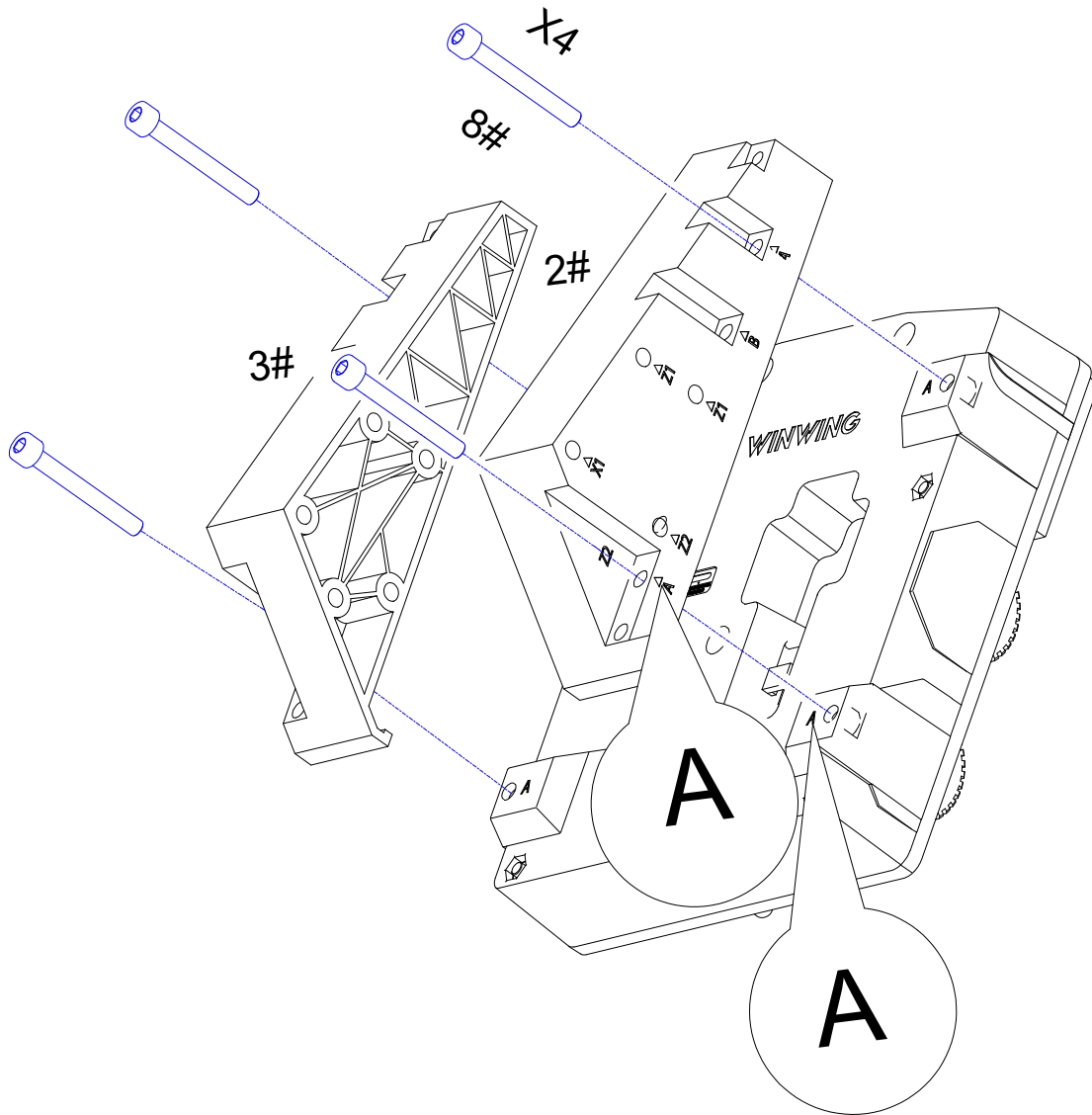


A Hole Mounting



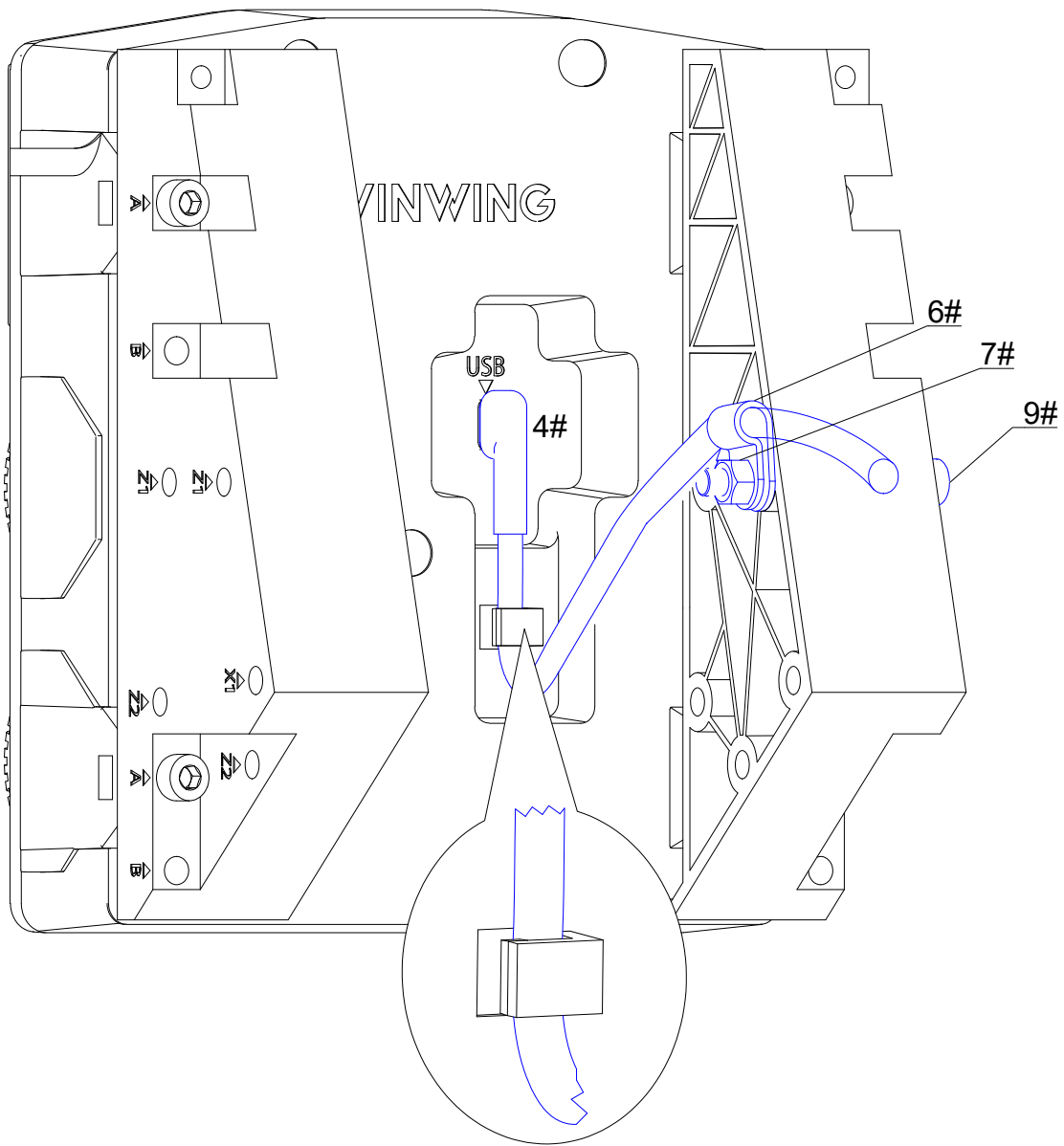
* For the backside A hole, insert the 7# (M5 Nut) from the side.

A Hole Mounting

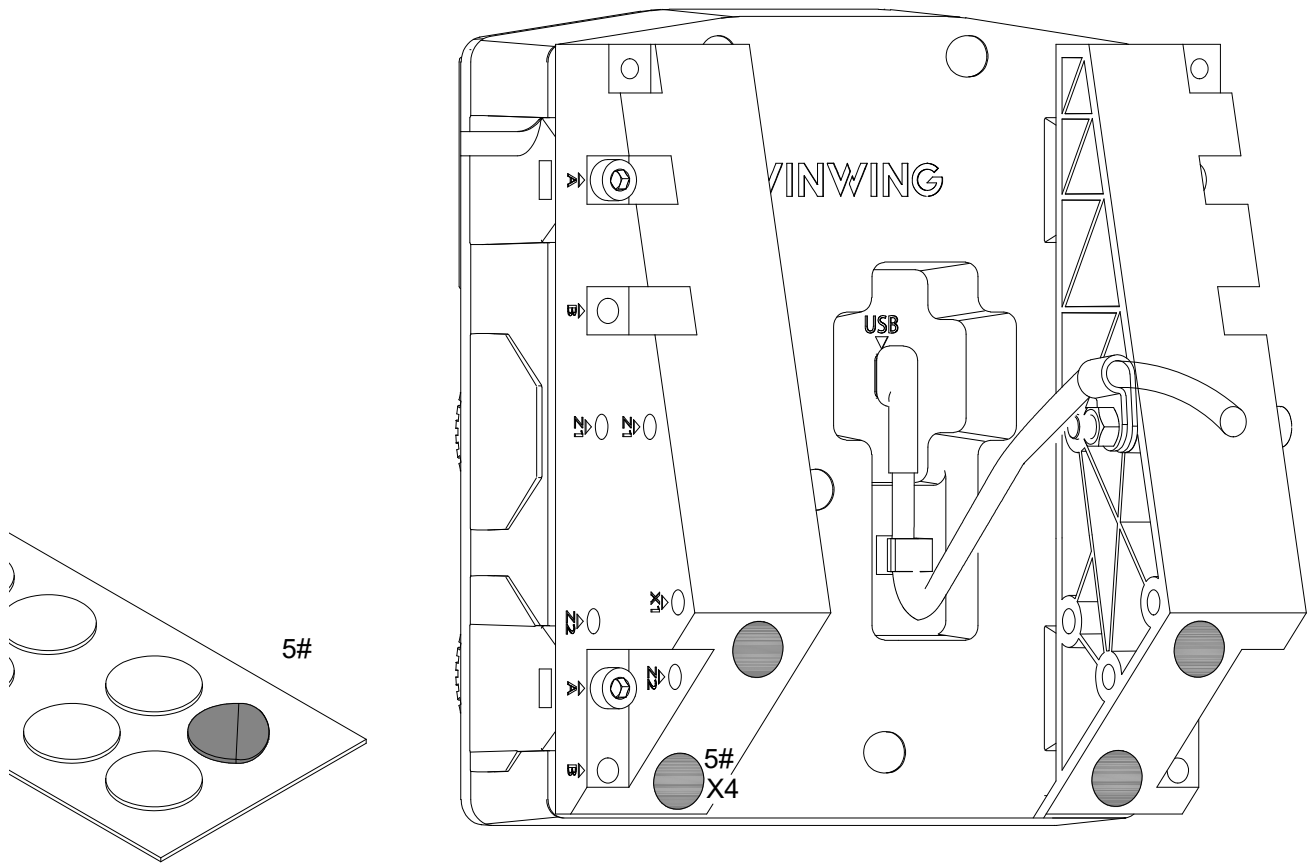


* Tighten the screws until there is no wobbling. Over-tightening may cause damage.

* Specification for 8#: M5X20.

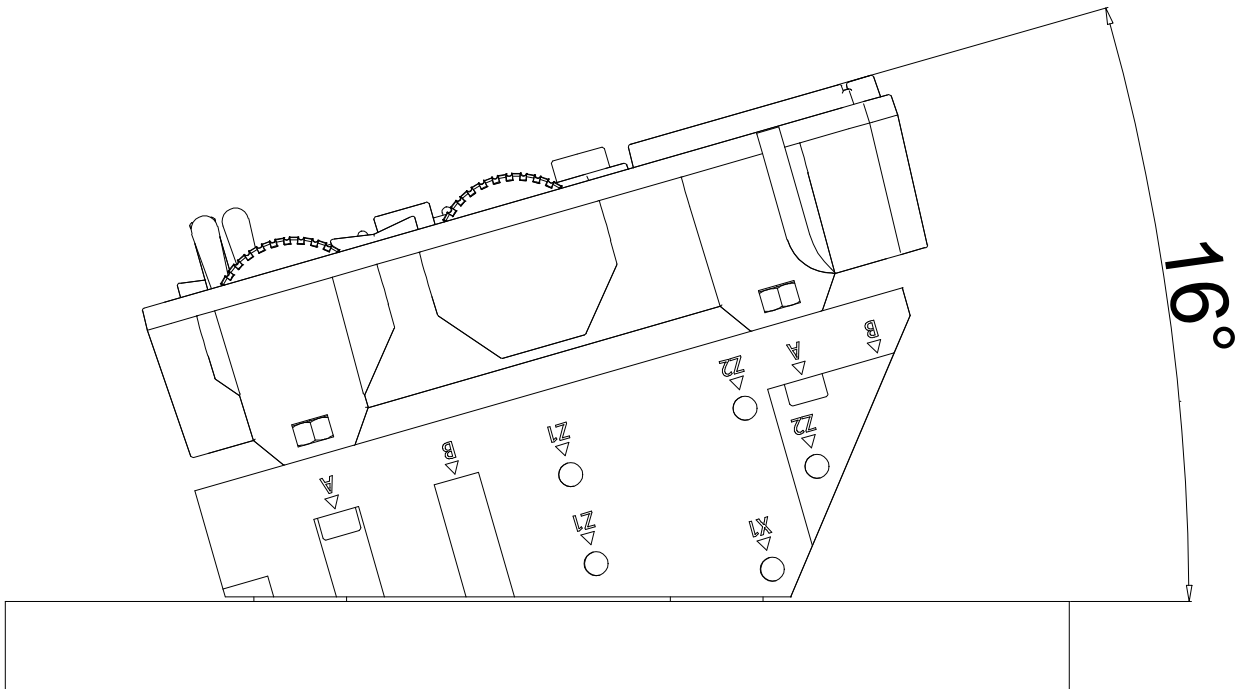


- * Tighten the screws until there is no wobbling. Over-tightening may cause damage.
- * Unused holes on the bracket can be used for installing line clamps.
- * Specification for 7#: M5; Specification for 9#: M5*40.

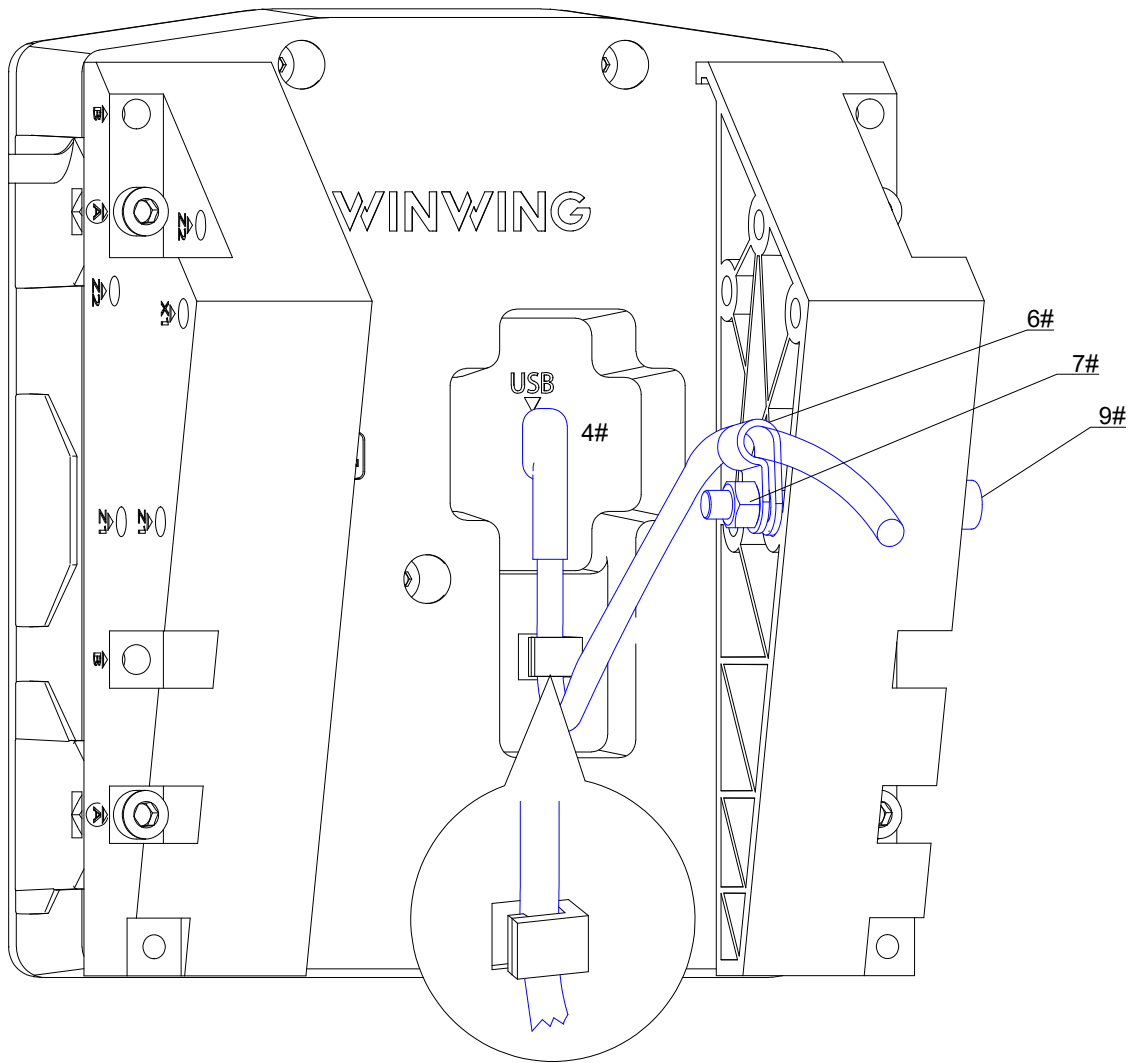


* Clean the surface of the bracket from dust before installation.

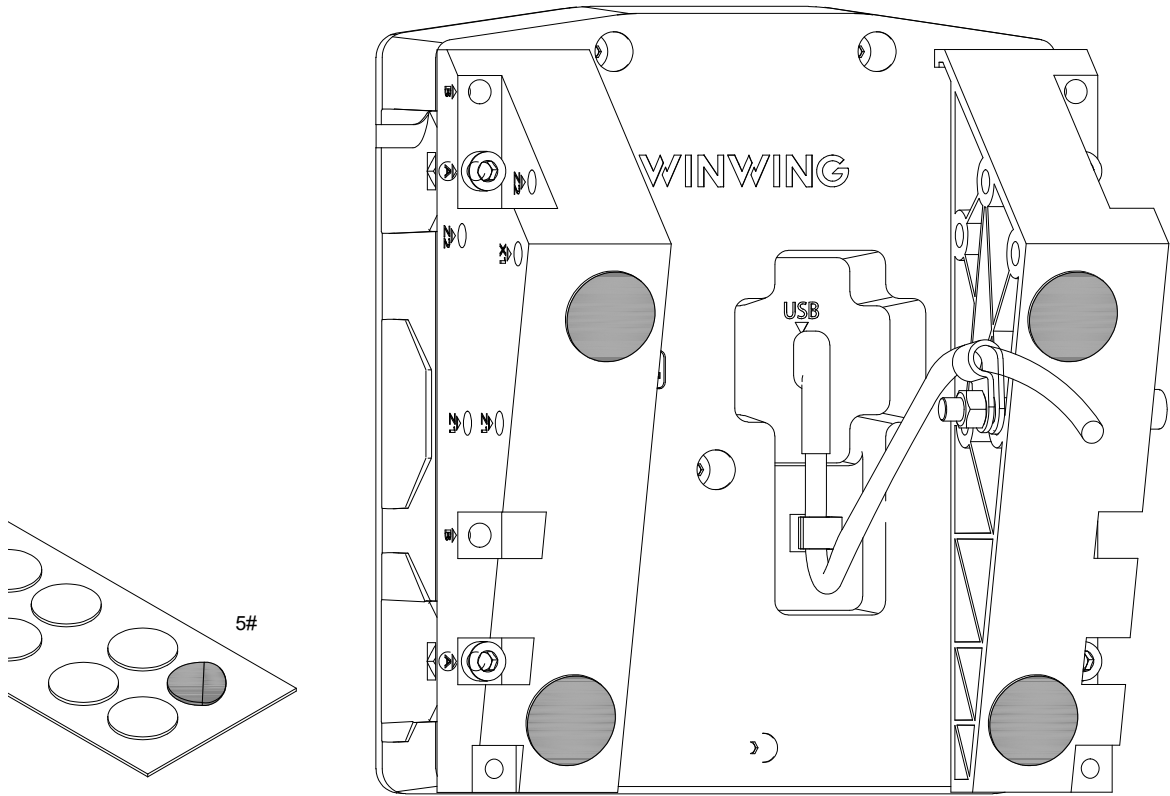
2. Bracket Mounting Methods②: Installing at an angle of 16 degrees from the desktop.



* Hole mounting method, same as Method ①.



- * Tighten the screws until there is no wobbling. Over-tightening may cause damage.
- * Unused holes on the bracket can be used for installing line clamps.
- * Specification for 7#: M5; Specification for 9#: M5*40.

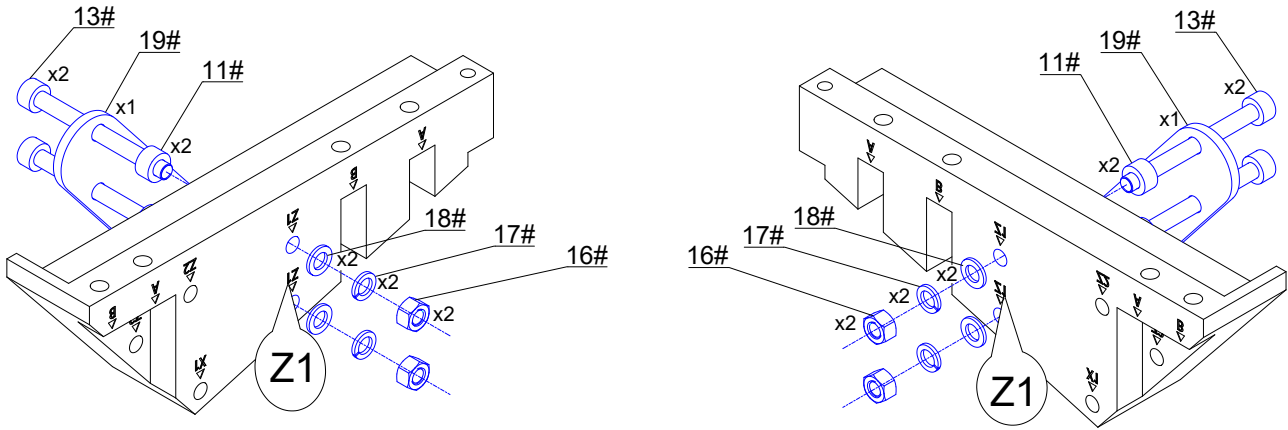


* Clean the surface of the bracket from dust before installation.

3. Install the ICP on the UFC1 for quick switching between two aircraft modules.

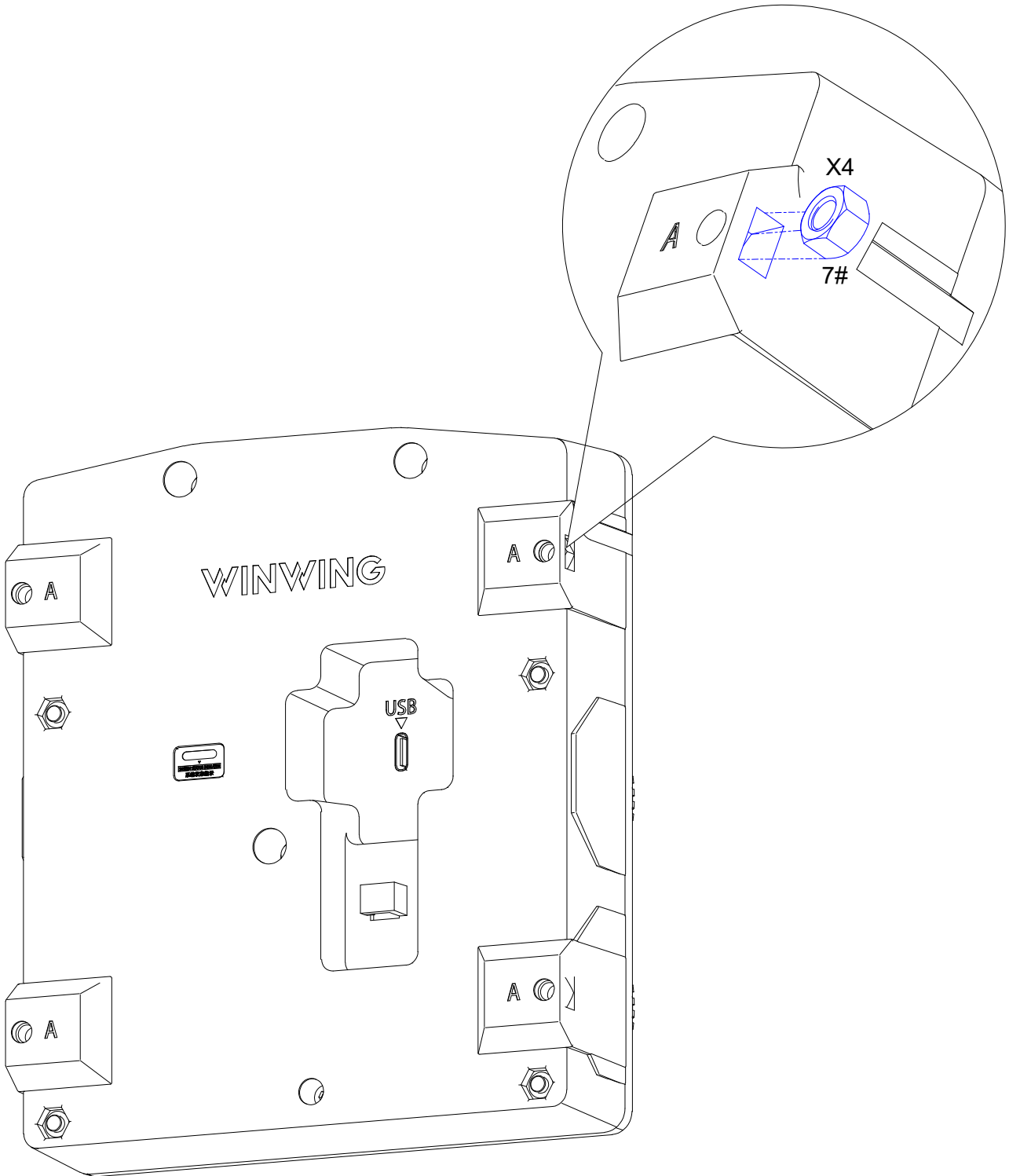
* UFC1 needs to be purchased separately.

Provide the following installation method: Installation Method①



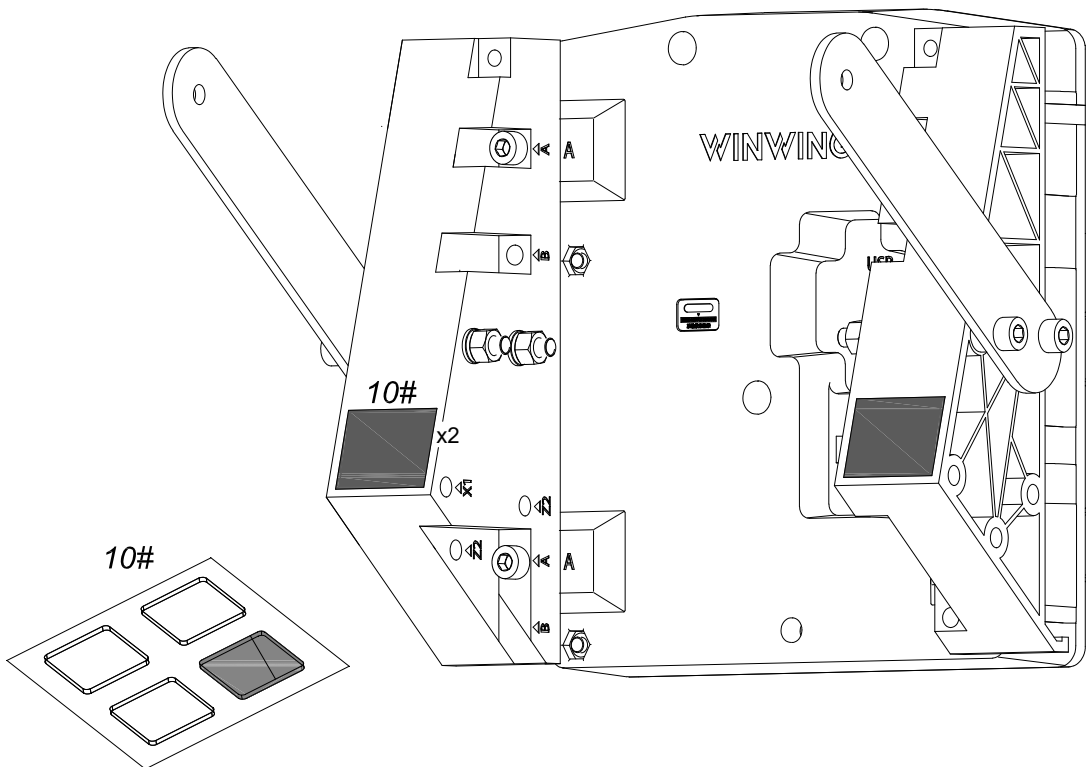
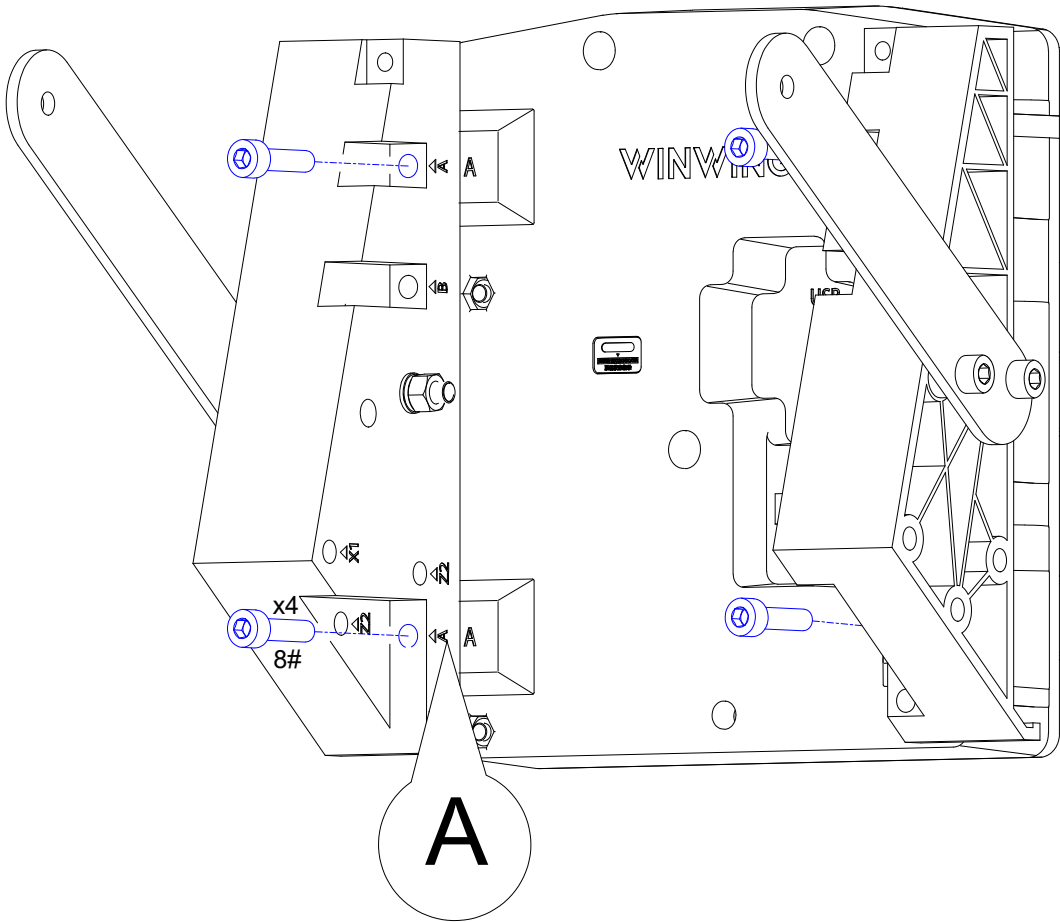
The left and right brackets have the same connection method.

A Hole Mounting

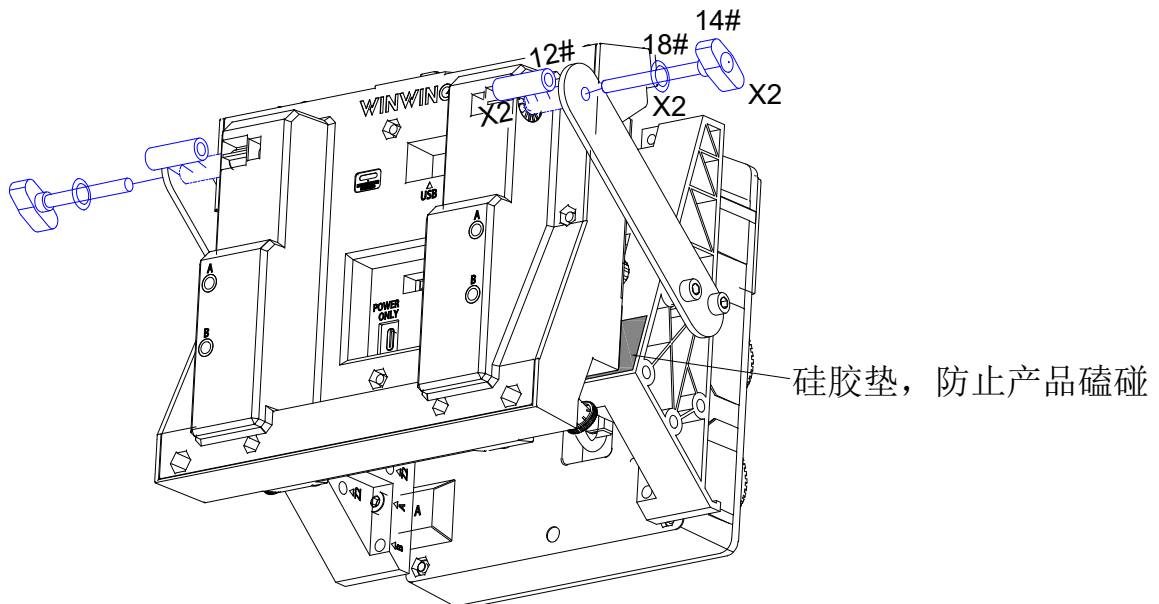
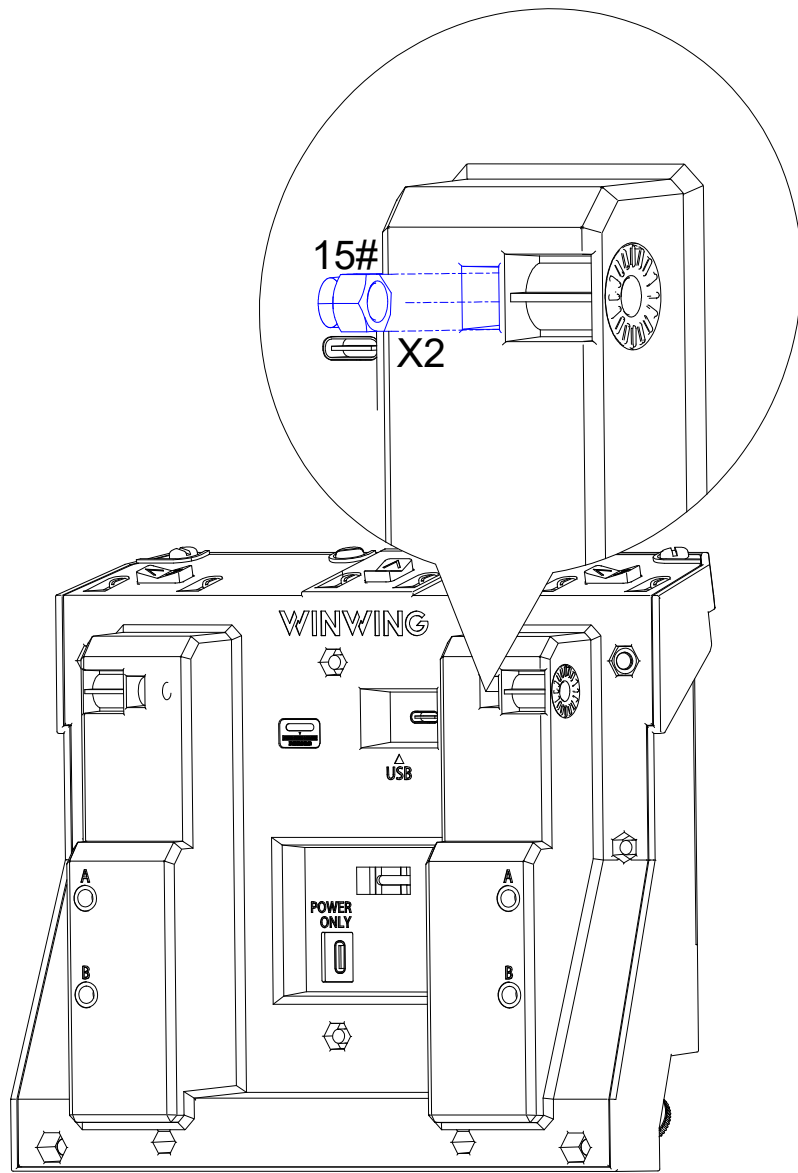


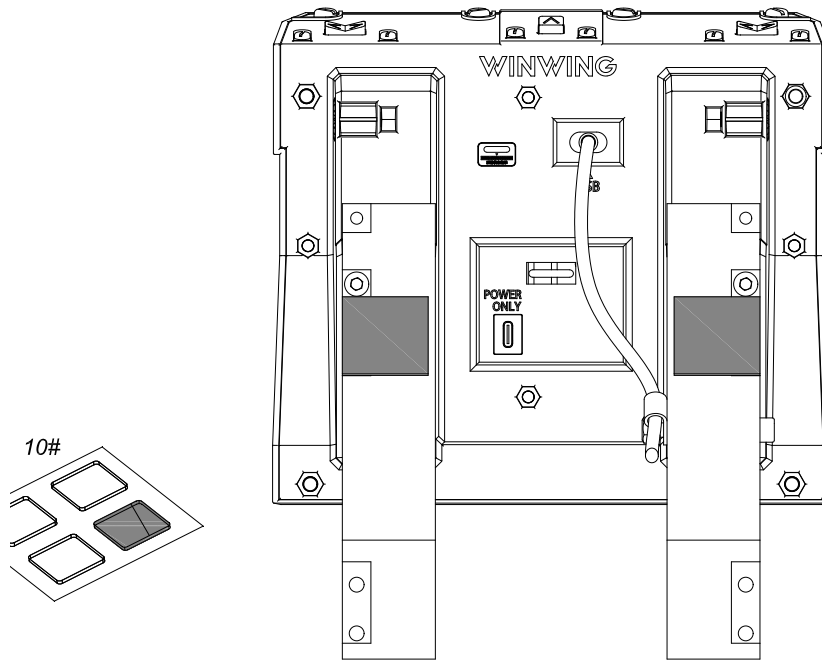
* For the backside A hole, insert the 7# (M5 Nut) from the side.

A Hole Mounting

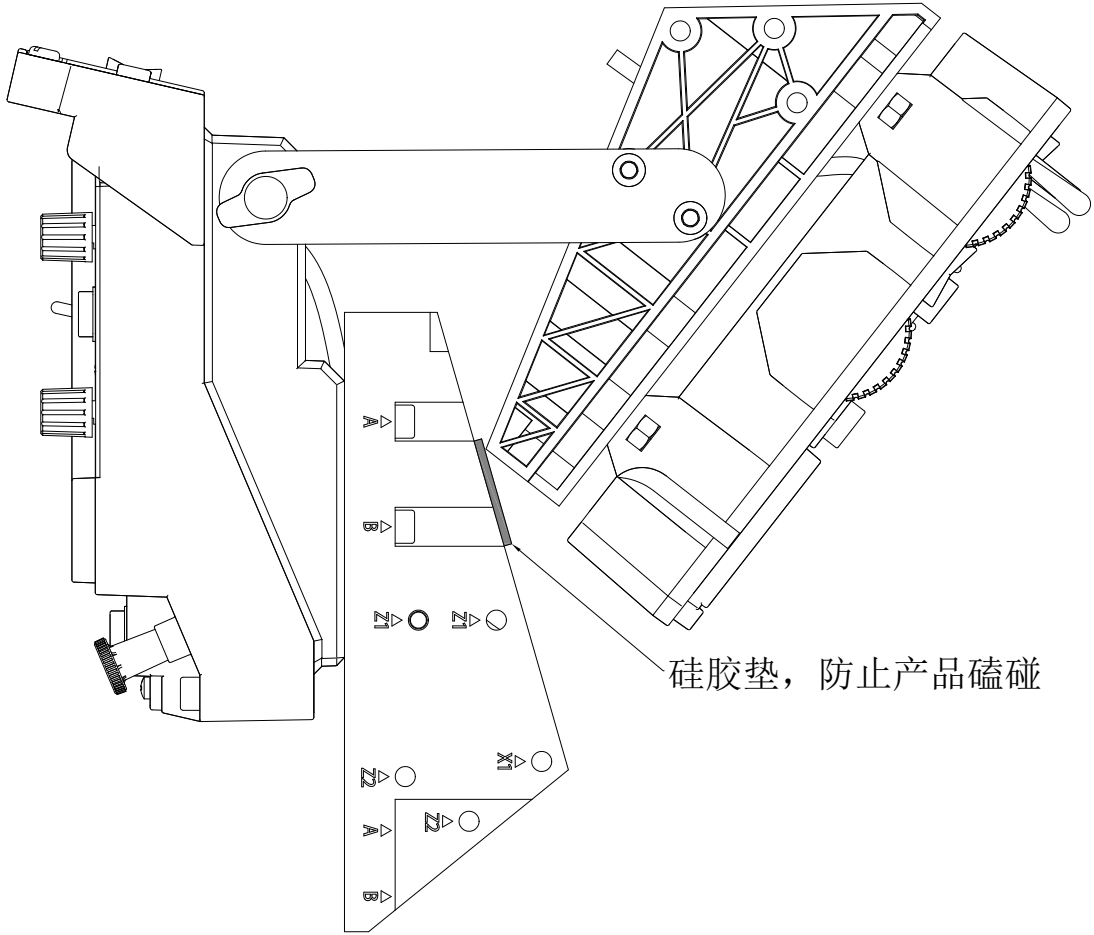


* Clean the surface of the bracket from dust before installation.





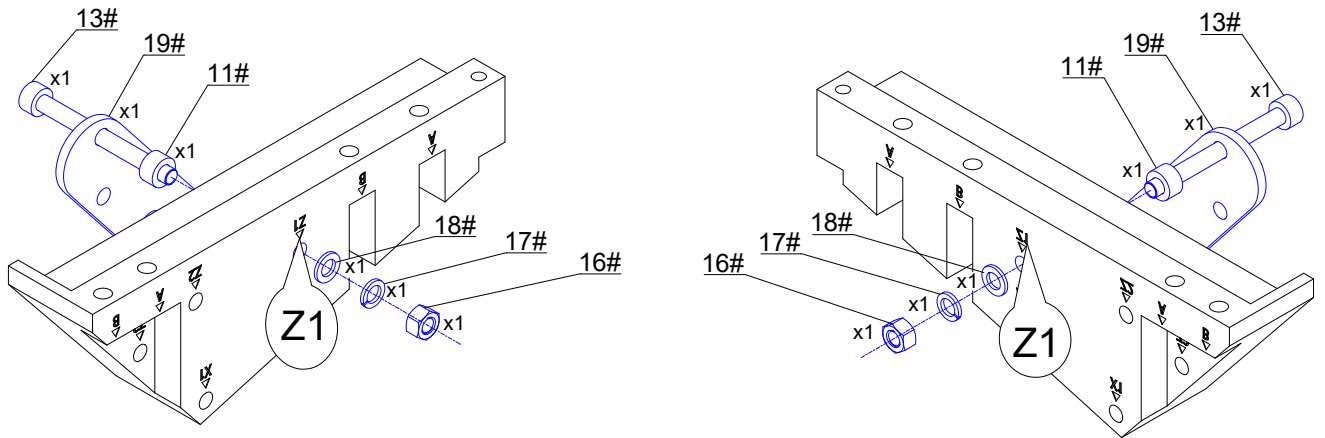
- * Clean the surface of the bracket from dust before installation.
- * Install a Silicone Pad (10#) on the UFC1.



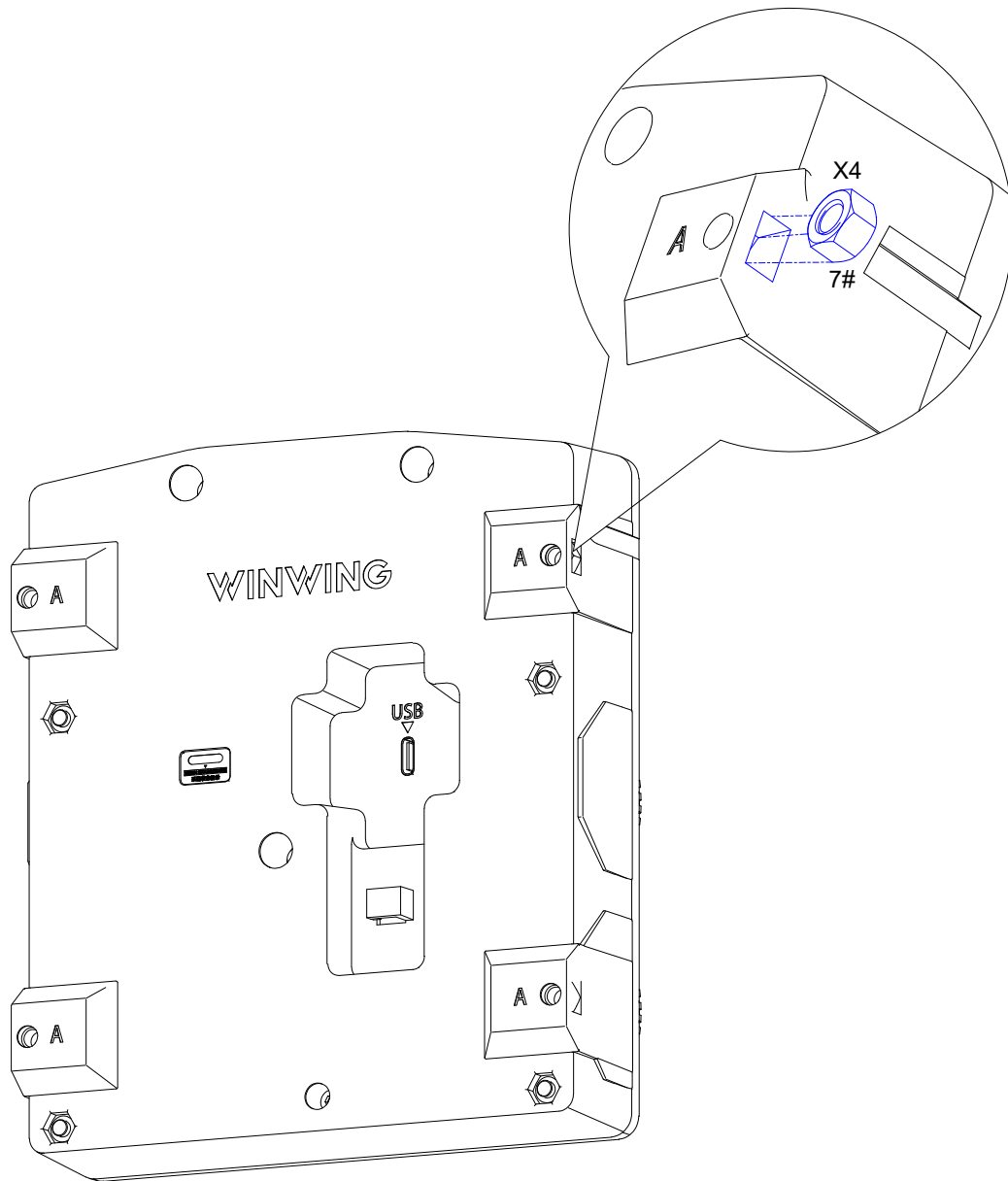
4. Install the ICP on the UFC1 for quick switching between two aircraft modules.

* UFC1 needs to be purchased separately.

Provide the following installation method: Installation Method②

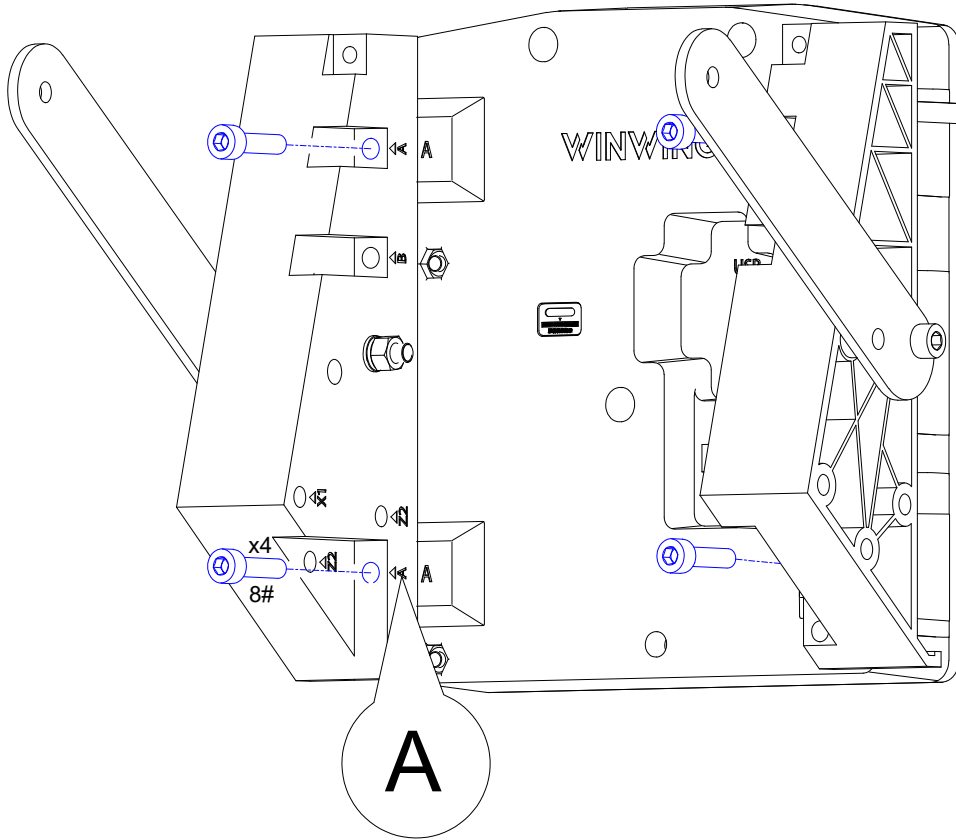


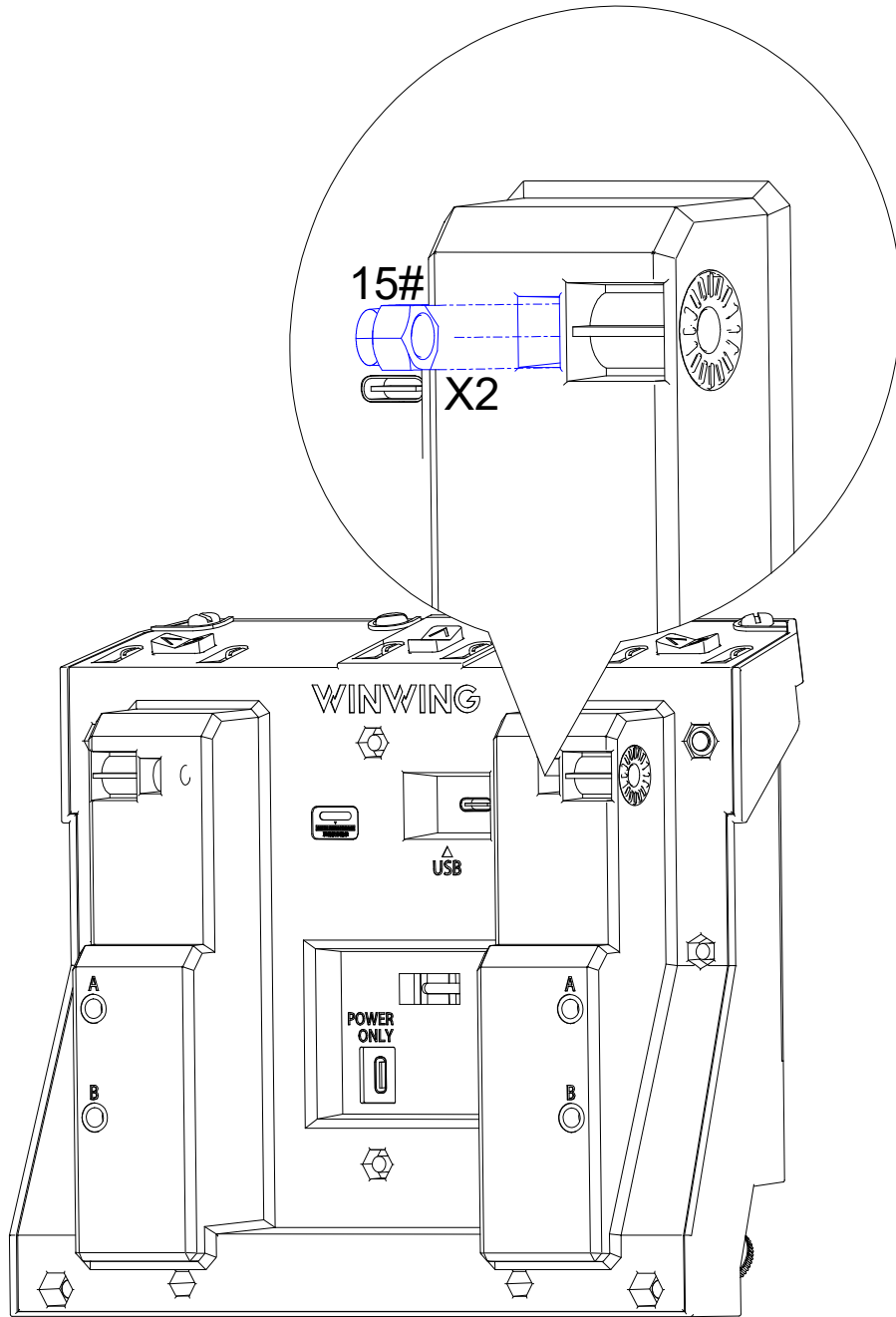
The left and right brackets have the same connection method.

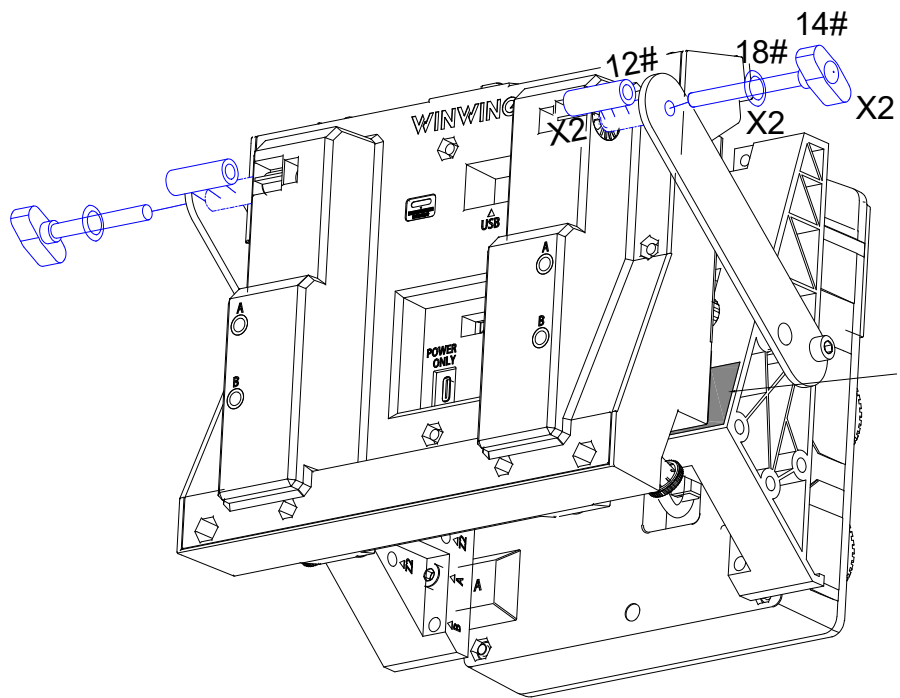


* Insert the 7# (M5 Nut) into the backside A hole from the side.

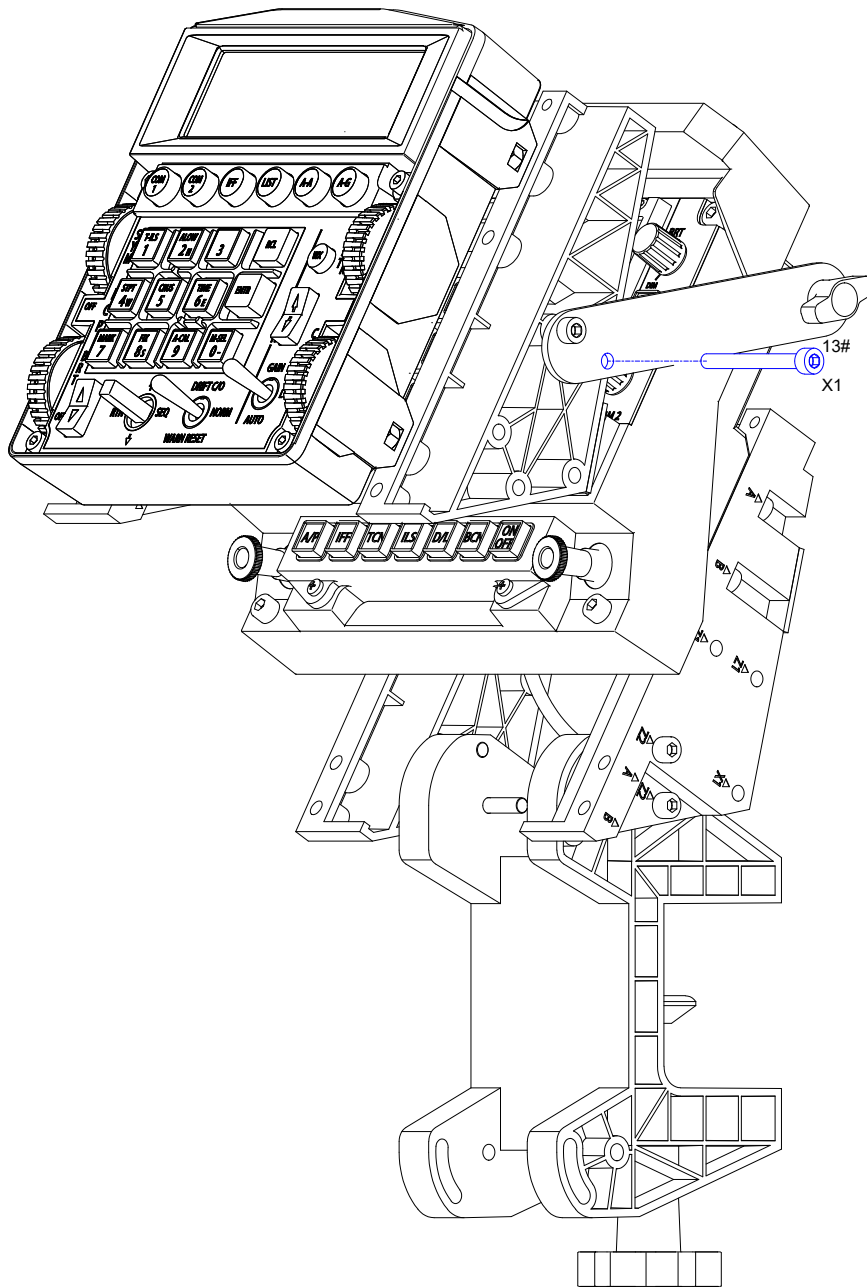
A Hole Mounting



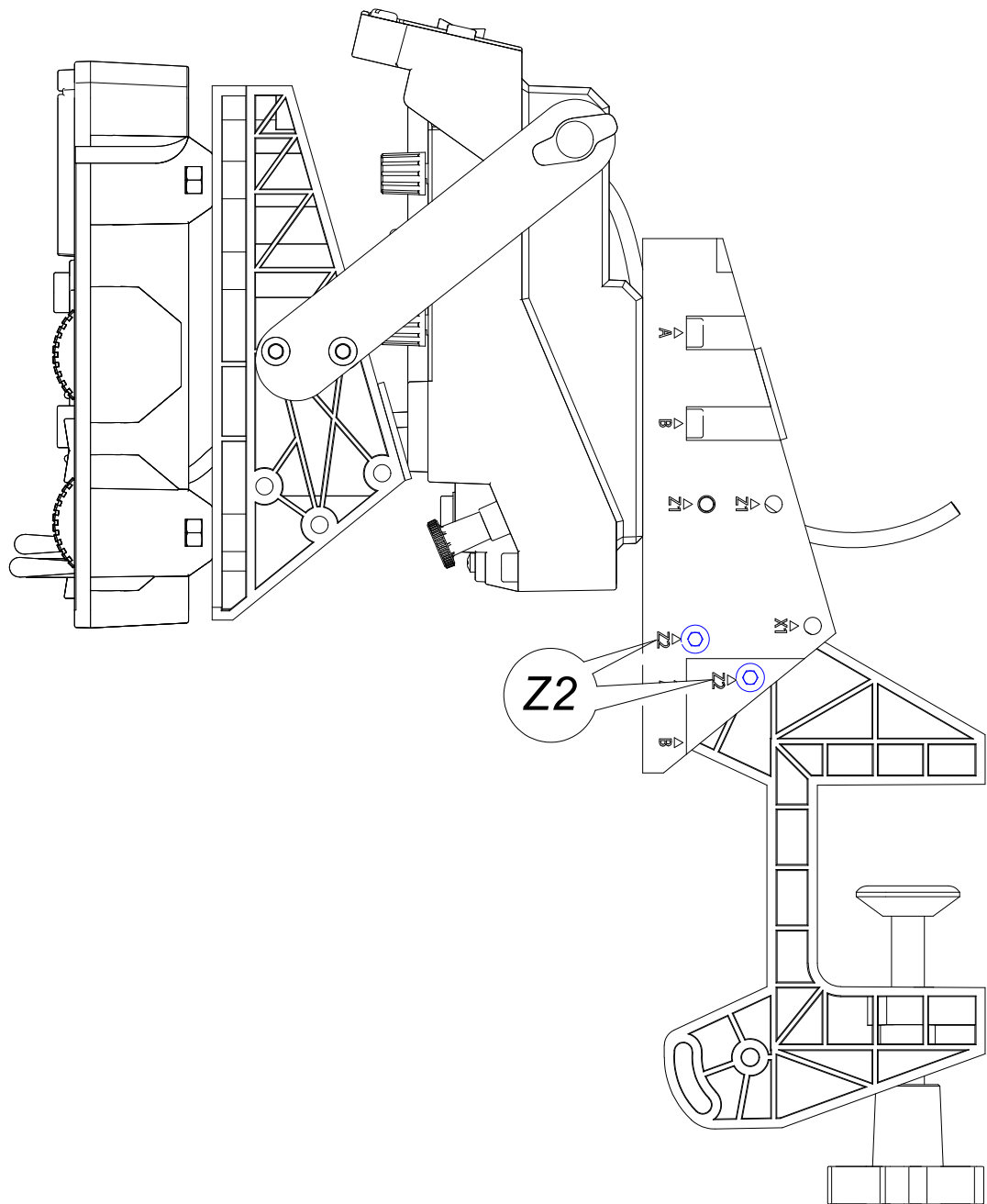




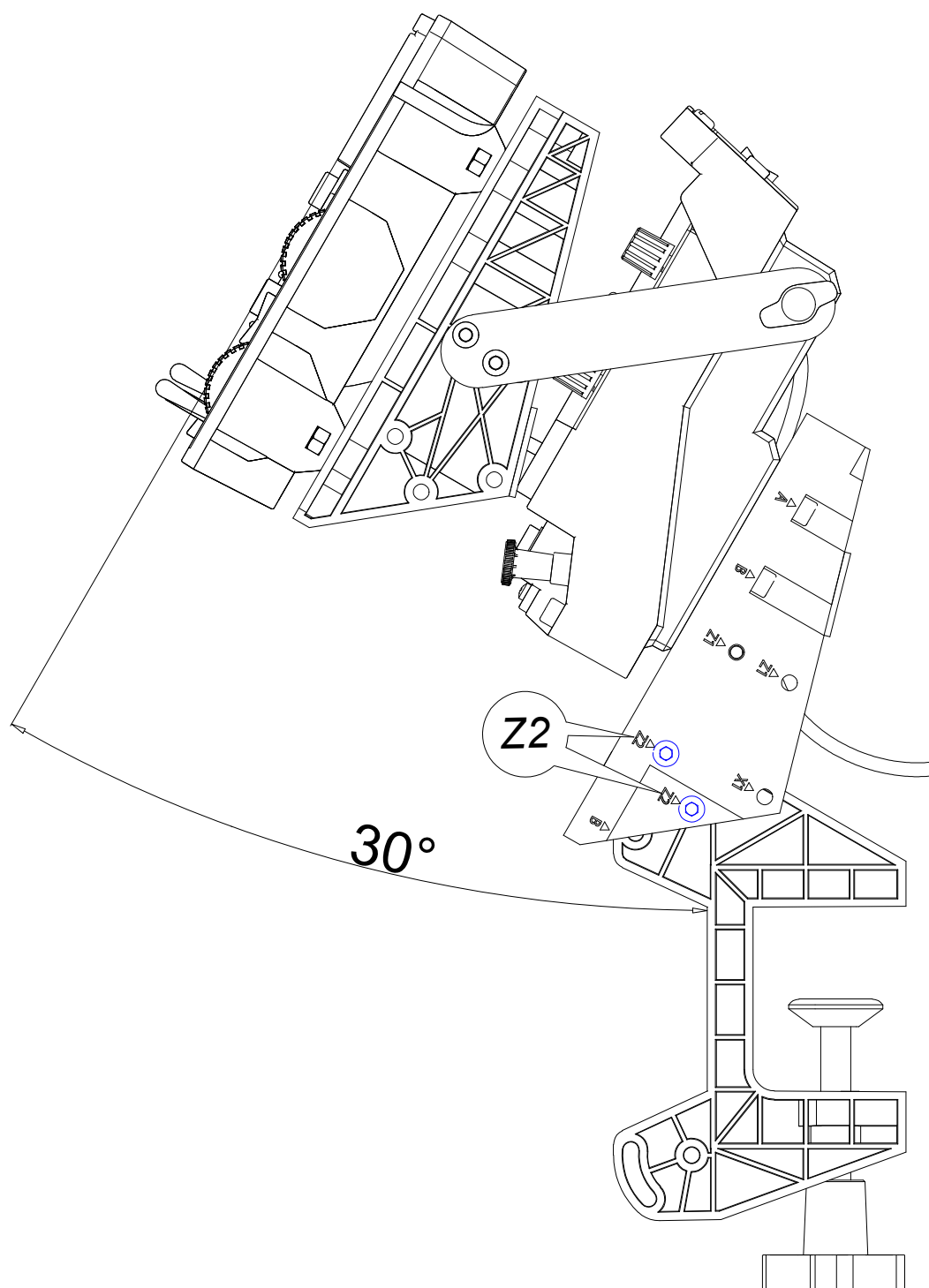
硅胶垫, 防止产品磕碰



* Insert the M5X50 screw to secure the bracket and prevent wobbling.

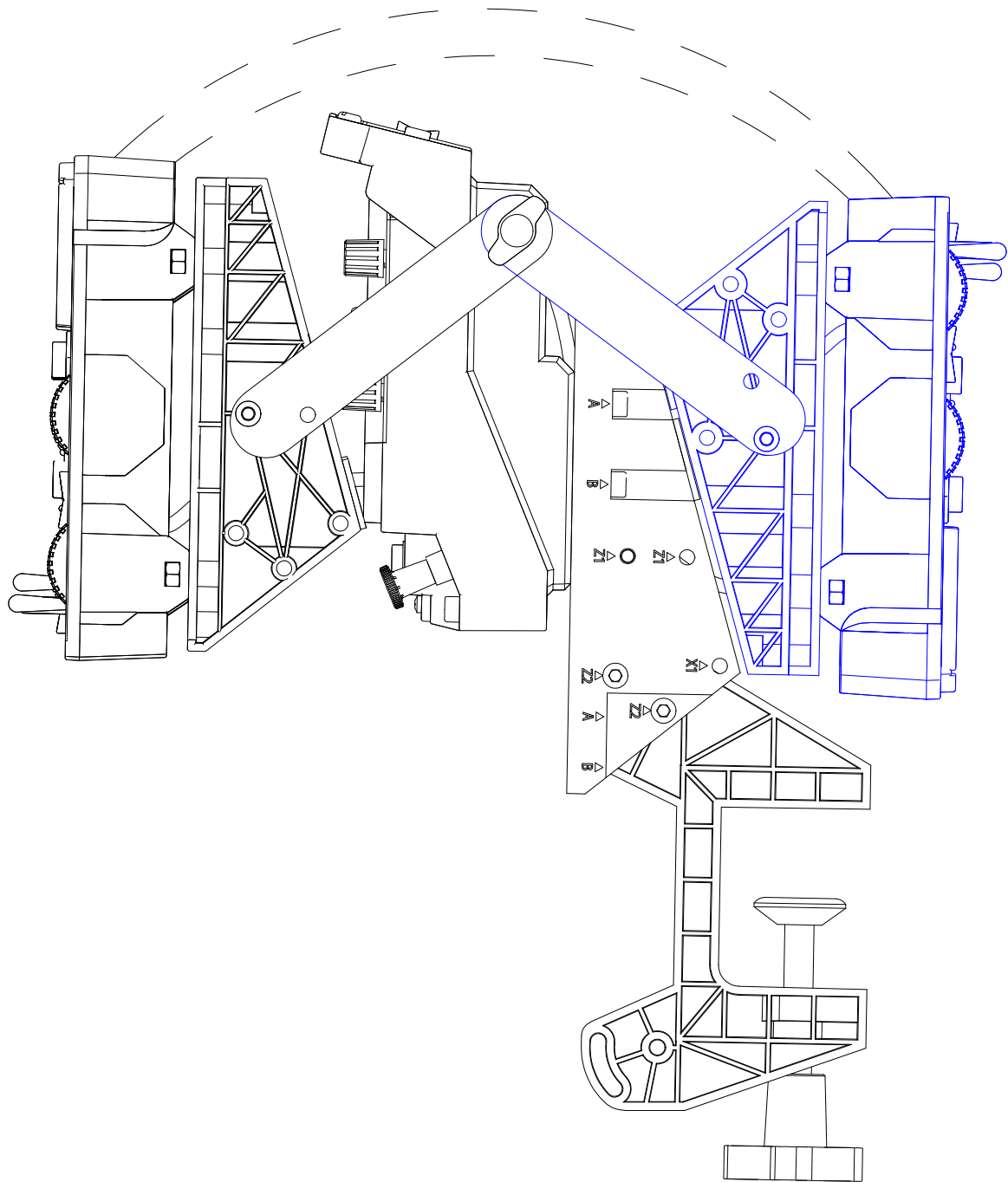


* Loosen the two M5 screws (Z2) to adjust the angle.



* Example:

Adjust the product to 30° to experience different angles. When the optimal angle is reached, tighten the two M5 screws (Z2) to secure it.

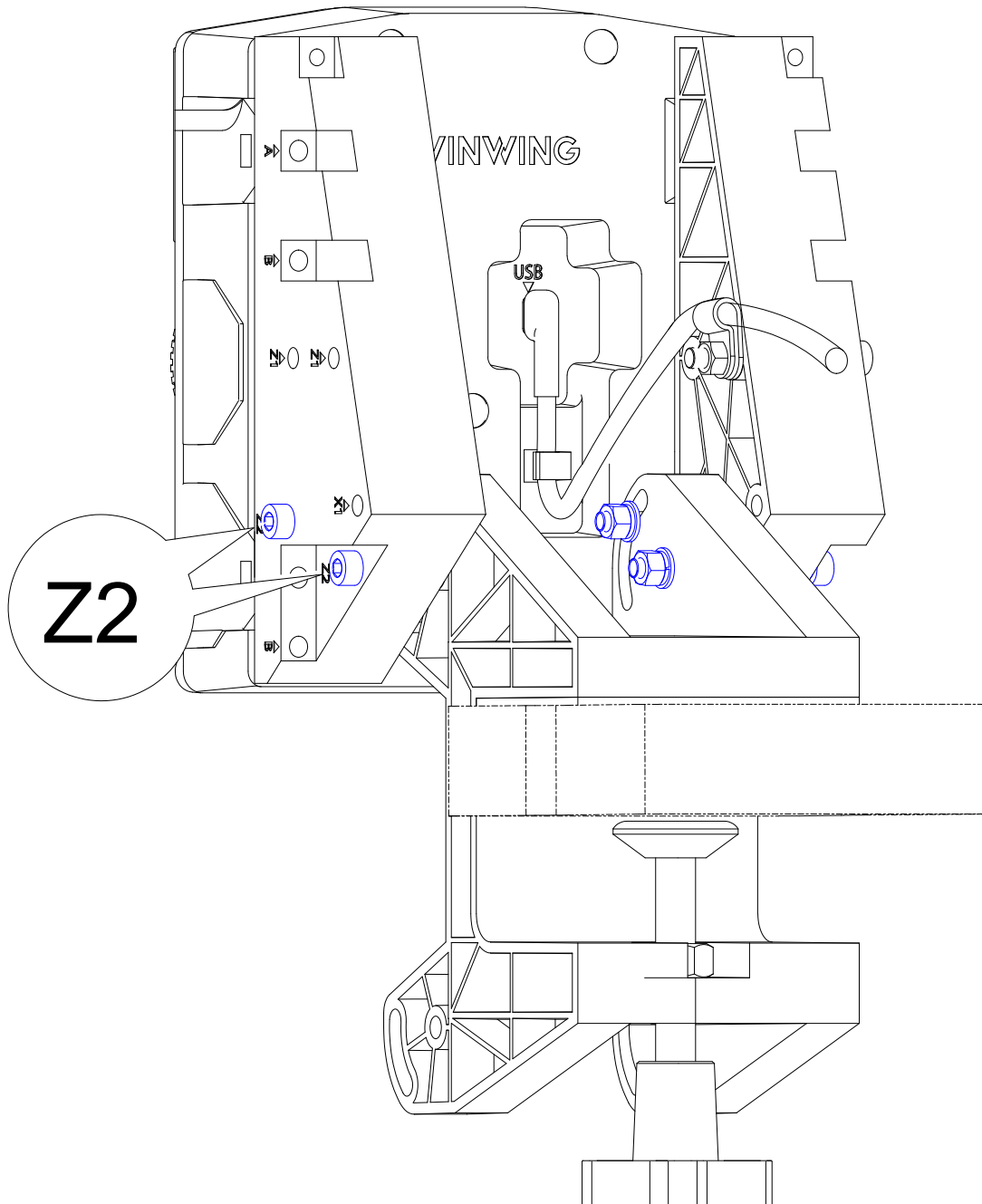


* Remove the M5X50 screw during operation of flipping the ICP .

5. Install the ICP on the MP1

* The MP1 and related accessories need to be purchased separately.

Provide the following installation method:



* For more detailed installation instructions, refer to the "MP1 User Manual."

4.2 Gaming Seat Mounting

(None)

4.3 Cockpit Mounting

(None)

4.4 Cascading

(None)

Content may be updated without prior notice.

*内容如有更新，恕不另行通知。

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